



WARRANTY BULLETIN

Wb97-33



DATE: January 1998 SECTION: 03

SUBJECT: ENGINE AIR INLET PIPE SUPPORT

APPLICATION:

Model	VIN TABLET LANGUAGE INC.
H3 series vehicles powered by a series 60 engine	From 2P9V33407 <u>P</u> 100 <u>1305</u> up to 2PCH33497 <u>V</u> 101 <u>2050</u> incl.
Model Year: 1993 - 1997	

DESCRIPTION

On the above-mentioned vehicles, it is possible that with time the engine air intake pipe comes slightly down and rubs against the alternator mechanical belt tensioner upper part. Over the long run, a perforation may appear on pipe. To remedy this situation, perform the following procedure.

MATERIAL

Kit #032236 includes the following parts.

Part No.	Description	Qty
032235	Bracket	1
500544	Hexagonal head bolt M8 X 1.25 X 30 Gr. 8.8	1
040366	Rubber mounting	1
502744	Self-locking nut M8 X 1.25	2
500874	Flat washer	4
504031	Stainless steel hose clamp, 5" - 7" diameter	1
5001361	Hexagonal head bolt M8 X 1.25 X 120 Gr. 8.8	1

Note: Material can be obtained through regular channels.

PROCEDURE

Warning: Park vehicle safely, apply parking brake, stop engine and set battery master switch(es) to the OFF position prior to working on the vehicle.

1. Working on a work bench, assemble (without tightening) all parts of kit #032236 according to figure 1.

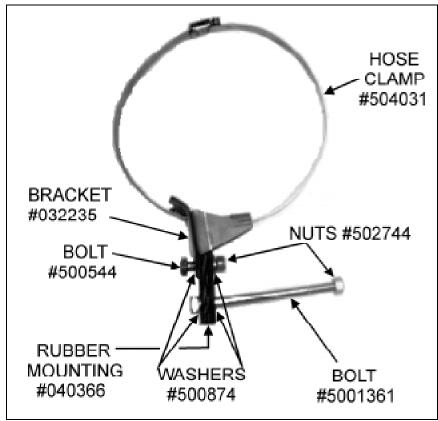


FIGURE 1

- 2. Open engine compartment rear door.
- 3. Referring to figure 2, locate on engine front cover, the opening which will be used to fix the air inlet pipe rubber mounting.

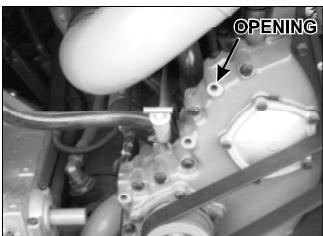


FIGURE 2

- 4. Completely unscrew hose clamp retaining screw, open hose clamp then roll it up around air inlet pipe (see figure 3).
- 5. Insert long bolt (#5001361) in opening indicated in figure 2 (if needed, raise air inlet pipe).



FIGURE 3

- 6. Adequately tighten hose clamp screw then the two retaining bolts.
- 7. Close engine compartment rear door.

WARRANTY

This modification is covered by the manufacturer's normal warranty. We will reimburse you the parts and one half hour (0.5) of labor upon receipt a completed A.F.A. form on which you must specify as per "Warranty Bulletin Wb97-33".

Expiration date: January 1999