

PREVOST

ENREGISTRÉ - REGISTERED
ISO 9001 & ISO 14001

**WARRANTY
BULLETIN**

Wb99-39



DATE : NOVEMBER 1999	SECTION : 06 - Electrical
EXPIRATION: NOVEMBER 2000	
SUBJECT : TIGHTENING OF BATTERIE TERMINAL NUTS	

APPLICATION

Model	VIN
XL-40, XL-45 Coach Model Year : 1999 - 2000	From 2PCL33496X1026907 up to 2PCL33493Y1027045 incl.
XL-40 (M), XL-45 (M5), Entertainer Bus Shells Model Year : 1999	From 2PCM33497X1026905 up to 2PCM33498X1027044 incl.

DESCRIPTION

On the above mentioned vehicles, the battery cables may have been improperly tightened on the batteries. To make sure that the cables will stay in place, it is necessary to check the torque of the terminal nuts.

PROCEDURE

Warning : Park vehicle safely, apply parking brake, stop engine and set battery master switch(es) to the OFF position prior to working on the vehicle.

Be careful not to touch both positive and negative battery terminals with a metallic tool.

XL-45 COACH

1. In the main power compartment, remove the battery plastic protective cover.
2. Using a torque wrench, tighten the terminal nuts to a torque of 13-15 lbf•ft (18-20 N•m).
3. Reinstall the battery plastic protective cover.

XL-40 COACH

1. Locate the batteries in the rear baggage compartment.
2. Using a torque wrench, tighten the terminal nuts to a torque of 13-15 lbf•ft (18-20 N•m).

XL-40 (M), XL-45 (M5) & ENTERTAINER BUS SHELLS

1. Locate the batteries in the engine R.H. side access compartment.
2. Remove the battery plastic protective guard.
3. Using a torque wrench, tighten the terminal nuts to a torque of 13-15 lbf•ft (18-20 N•m).
4. Reinstall the battery plastic protective guard.

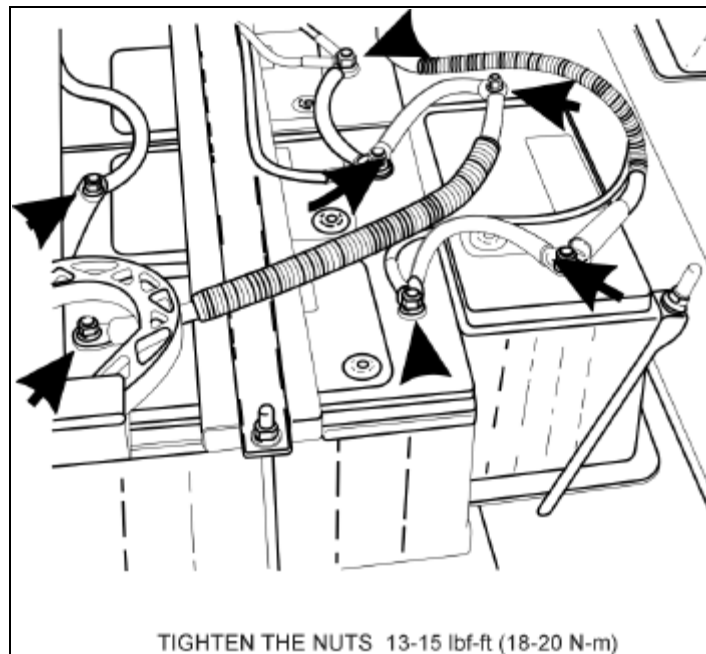


FIGURE 1 : TYPICAL VIEW OF THE BATTERY CABLES

WARRANTY

This modification is covered by Prévost Car's normal warranty. We will reimburse you the parts and 1/4 hour (0.25) of labor upon receipt of a completed A.F.A. form on which you must specify as per "Warranty Bulletin 99-39".