

Instruction Sheet

SEALING TECHNIQUE FOR UPPER AND LOWER WINDSHIELDS

Material

Part no	Description	Qty
68-0747	"Tremthane" sealant 10 oz (300 ml)	AR

NOTE: Material can be ordered through regular channels.

Procedure

1. Park vehicle, apply parking brake, stop engine and set battery main disconnect switch(es) to the "OFF" position.

NOTE: We strongly recommend the installation of scaffolds in front of vehicle to perform this modification.

2. Remove the wedge from the rubber strip.
3. Check if rubber strip is affixed to the inner and outer panels and to the glass. Use "Tremthane" to affix strip.
4. Cut an extremity of the wedge to a 45° angle. See figure 1.
5. Install wedge in the rubber strip around windshield and stop at lower windshield corner.

NOTE: Start installation with the upper corner in centre of cap.

6. Cut wedge to a 45° angle in the lower windshield corner.
7. Cut the remaining extremity of the wedge to a 45° angle.
8. Install wedge in the rubber strip in order to have a 90° joint in lower windshield corner. See figure 1.

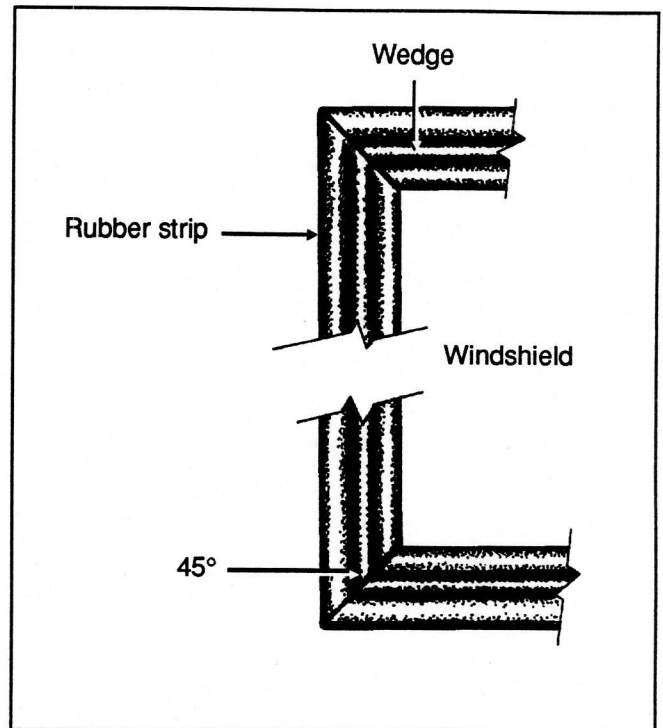


Figure 1

9. Install wedge along central pillar up to upper windshield corner, then cut wedge to a 45° angle in order to have a 90° joint.
10. Repeat steps 2 to 9 for the other windshield sections.
11. Reset battery main disconnect switch(es) to the "ON" position.

CAUTION: When vehicle is parked overnight or for an extended period of time, the battery main disconnect switches should be set to the "OFF" position.