

# SECTION 24: LUBRICATION

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### 1. LUBRICATION

The efficiency and life expectancy of mechanical equipment is largely dependent upon proper lubrication and servicing. All mechanical components rely on a lubricating film between moving parts to reduce friction, prevent wear and oxidation. Proper lubrication also helps cool the parts and keep dirt particles away from mating surfaces. Efficient lubrication depends upon using the right type of lubricant, at specified intervals and by filling to correct capacities. Past experience shows that many service problems can be traced to an improper lubricant or to incorrect lubrication procedures.

A comprehensive maintenance and lubrication program is important to ensure the long service life this vehicle was designed for and to avoid costly repairs and associated downtime caused by premature part failure.

A lubrication schedule is included in this section to give the location of key service points on the vehicle as well as the lubricant specifications for each component to be serviced. Specific instructions on how to check and service different components are covered in their respective sections in this maintenance manual.

The recommended lubrication intervals are based on normal operating conditions and mileage accumulation.

Shorten the intervals if your vehicle operates in more severe conditions. Severe conditions include heavy towing, high vehicle weight or operation in mountainous areas. Some parts and equipment referred to in this section may not be installed on your vehicle. Check your vehicle's "Coach Final Record" for equipment list.

Dispose of used lubricants and filters in an environmentally safe manner, according to federal and/or local recommendations.

### 2. LUBRICATION AND SERVICE SCHEDULE

Following this service schedule is the most economical and easiest way to ensure your vehicle performs at its best, safest and longest. Also, unscheduled maintenance will be minimized since inspection should expose potential problems before they become major ones.

### 2.1 FLEXIBLE HOSE MAINTENANCE


The performance of engine and equipment are greatly related to the ability of flexible hoses to supply lubricating oil, air, coolant, and fuel oil. Maintenance of hoses is an important step to ensure efficient, economical, and safe operation of the engine and related equipment.

#### 2.1.1 Pre-Starting Inspection

Check hoses daily as part of the pre-starting inspection. Examine hose for leaks, and check all fittings, clamps, and ties carefully. Ensure that hoses are not resting on or touching shafts, couplings, heated surfaces including exhaust manifolds, any sharp edges, or other obviously damaging areas. Since all machinery vibrates and moves to a certain extent, clamps and ties can fatigue with time. To ensure proper support, inspect fasteners frequently and tighten or replace them as necessary.

#### 2.1.2 Leaks

Investigate leaks immediately to determine if fittings have loosened or cracked, and also if hoses have ruptured or worn through. Take corrective action immediately. Leaks are not only potentially detrimental to machine operation, but can also result in added expenses caused by the need to replace lost fluids.

	<b>WARNING</b>
Personal injury and/or property damage may result from fire due to the leakage of flammable fluids, such as fuel or lube oil.	

#### 2.1.3 Service life

The limited service life of a hose is determined by the temperature and pressure of the gas or fluid within it, the time in service, its installation, the ambient temperatures, amount of flexing, and the vibration it is subjected to. With this in mind, it is recommended that all hoses be thoroughly inspected at least every 500 operating hours or after 15,000 miles (24 000 km). Look for surface damage or indications of damaged, twisted, worn, crimped, brittle, cracked, or leaking lines. Hoses having a worn outer surface or hoses with a damaged metal reinforcement should be considered unfit for further service.

It is also recommended that all hoses in this vehicle be replaced during major overhaul and/or after a maximum of five service years. Quality of replacement hose assemblies should always be equal to or superior to those supplied by the Original Equipment Manufacturer.

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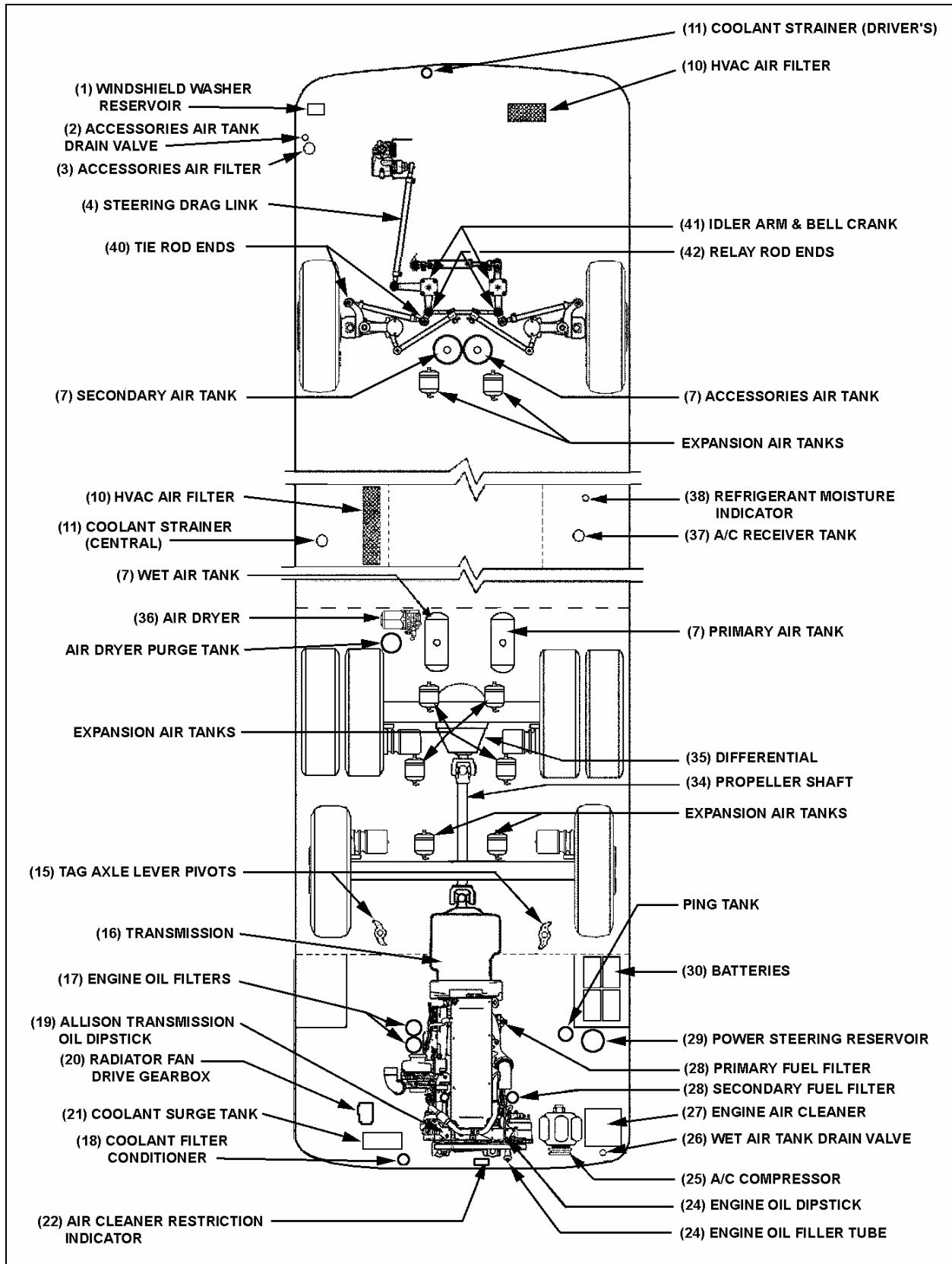


FIGURE 1: LUBRICATION AND SERVICING POINTS ON INDEPENDENT FRONT SUSPENSION VEHICLES

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## 2.2 LUBRICANT AND COOLANT SPECIFICATIONS

REF	DESCRIPTION	SPECIFICATIONS
A	Engine Oil	DETROIT DIESEL SERIES 60 SAE Viscosity Grade: 15W-40 API Classification: CJ-4
		VOLVO D13 SAE Viscosity Grade: 15W-40 API Classification: CJ-4 meeting Volvo specification VDS-4
B	Power Steering Oil	Automatic Transmission Oil, Dexron-III
C	Engine Coolant	DETROIT DIESEL SERIES 60 Low silicate, ethylene glycol coolant 50% antifreeze/water solution is normally used Antifreeze concentration should be between 30% and 67%
		VOLVO D13 Texaco or Chevron Extended Life Coolant (ELC) 50% antifreeze/water solution is normally used
D	A/C Compressor Oil	Central HVAC system: Polyolester oil, HFC 134a compatible; Castrol SW-68 (POE) or equivalent  Small HVAC system: PAG oil
E	Differential Oil	Multigrade gear oil meeting MIL-L-2105-D: 85W140. If temperature drops below 10°F (-12°C), 80W90 should be used. Below -15°F (-26°C), 75W90 should be used.
F	Differential Oil (Full Synthetic)	Multigrade gear oil meeting MIL-L-2105-D: 85W140. If temperature drops below 10°F (-12°C), 80W90 should be used. Below -15°F (-26°C), 75W90 should be used.
G	Cooling Fan Gearbox Oil	Synthetic gear lubricant 75W-90
H	Allison Automatic Transmission Oil	Castrol TranSynd™ Synthetic Transmission Fluid for Allison or TES 295 approved equivalent
I	Allison Automatic Transmission Oil	Dexron-VI® or approved equivalent 1 Schedule 1 TES-389 fluids;
K	Multi Purpose Grease	Good quality lithium-base grease: NLGI No.2 Grade is suitable for most temperatures NLGI No.1 Grade is suitable for extremely low temperatures
L	Multi Purpose Grease	Molykote longterm 2/78 grease

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### 2.3 PART NUMBER SPECIFICATIONS

REF	DESCRIPTION	PREVOST NO
P1	Engine oil filters	#510458
P2	Engine oil filters – Volvo D13	#510938 (one by-pass) (Volvo #477556) #478736 (two full-flow)
P3	Power steering oil reservoir filter element	#660987
P4	Engine air filter	#530197
P5	Refrigerant filter dryer unit	#950332 Central A/C syst. #950370 Small A/C syst.
P6	Primary fuel filter/water separator – DDC Series 60	#032700 #541407
P7	Racor primary fuel filter and water separator (optional) – DDC Series 60	#531390
P8	Secondary fuel filter – DDC Series 60	#510794
P9	Primary fuel filter cartridge (used with water separation bowl) - Volvo D13	#20879806
P10	Secondary fuel filter - Volvo D13	#20405160
P11	Engine coolant precharge element filter – DDC Series 60	#550629
P12	Engine coolant maintenance element filter – DDC Series 60	#550630
P13	Engine coolant filter cartridge – Volvo D13	#20458771
P14	HVAC driver's air filter	#871147-871144
P15	HVAC cabin air filter	#871383
P16	Allison transmission High Capacity fluid filter kit	#571709
P17	Accessories air filter element	#641340
P18	Air dryer cartridge	#3097369
P19	Fuel Pro 382 filter element	#510795
P20	Engine coolant	#685125
P21	Bosch T1 alternators, voltage regulator	#562981
P22	Bosch T1 alternators, brush set	#562983
P23	Bosch T1 alternators, ball bearing	#562972
P24	Bosch T1 alternators, roller bearing	#562976

### 2.4 LUBRICATION AND SERVICING SCHEDULE

For lubrication and servicing schedule, refer to table A.

#### ***IMPORTANT NOTE***

*Refer to the manufacturers documentation included in this maintenance manual for specific manufacturer's maintenance requirements.*









