



SAFETY RECALL

SR23-305

DATE :	June 2023	SECTION :	18 BODY
SUBJECT:	FLIP-UP SEAT PIVOT BOLTS		

First Release

06-08-2023

APPLICATION

NOTICE TO SERVICE CENTERS	
<i>Verify vehicle eligibility by checking warranty bulletin status with SAP or via ONLINE WARRANTY SYSTEM available on Service / Warranty tab of PrevoSt website.</i>	
Model	VIN 
X3-45 Commuter Model Year: 2020 - 2023	From 4RKJ33496L973 7721 up to 4RKJ33496P973 8096 incl.
This Safety Recall does not necessarily apply to all the above-mentioned vehicles. Some vehicles may also have been modified before delivery. The owners of the vehicles affected by this recall will be advised by a letter indicating the Vehicle Identification Number (VIN) of each vehicle concerned.	

DESCRIPTION

On the vehicles covered by this campaign, the two bolts securing the flip-up seat cushions to the seat frames can loosen and disengage, allowing the seat cushions to come loose.

Therefore on the affected vehicles, threadlocker adhesive (Loctite) must be applied to all seat cushion bolts (see reference picture below).

The work will be entirely performed by authorized AMSECO technicians at the customer facilities

SAFETY PRECAUTIONS

- Eye protection should always be worn when working in a shop.
- Rules for Personal Protection Equipment should always be respected. Wear your PPE including but not limited to the following:

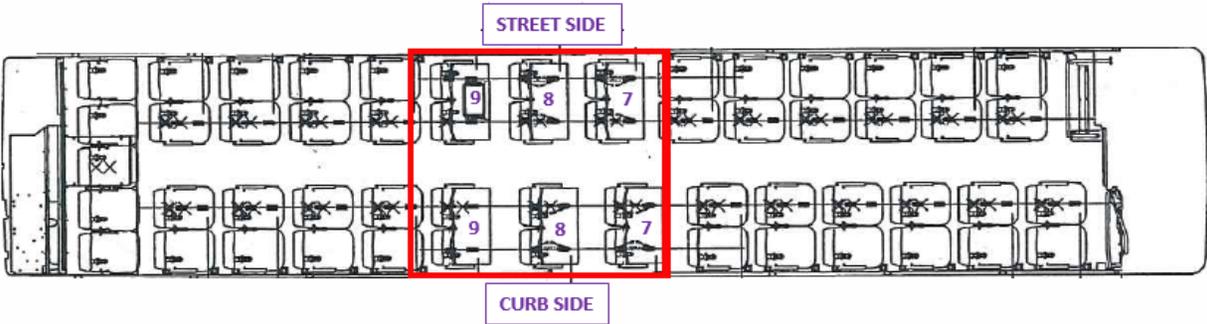


**Safety
First!**



 **DANGER**

Park vehicle safely, apply parking brake, stop the engine. Prior to working on the vehicle, set the ignition switch to the OFF position and trip the main circuit breakers equipped with a trip button. On Commuter type vehicles, set the battery master switch (master cut-out) to the OFF position. Lockout & Tag out (LOTO) must be performed during set-up, maintenance or repair activities. Refer to your local procedure for detailed information regarding the control of hazardous energy.



VEHICLE SEAT CONFIGURATION SHOWING FLIP-UP SEATS POSITION

AMSECO SOLUTION : Add high-strength threadlocker (red) to flip-up pivot bolts.

- Remove the pivot bolt.
- Add a good quality, high-strength thread-locking adhesive to the bolt threads.
- Reinstall the pivot bolt (tighten firmly).
- Repeat for all seat bolts concerned.



OTHER

VBC Bulletin	N/A
Fail Code	18.03-2
Defect Code	09
Syst.Cond	R
Causal Part	868087

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