SECTION 23A: ACCESSORIES - H3 SERIES

CONTENTS

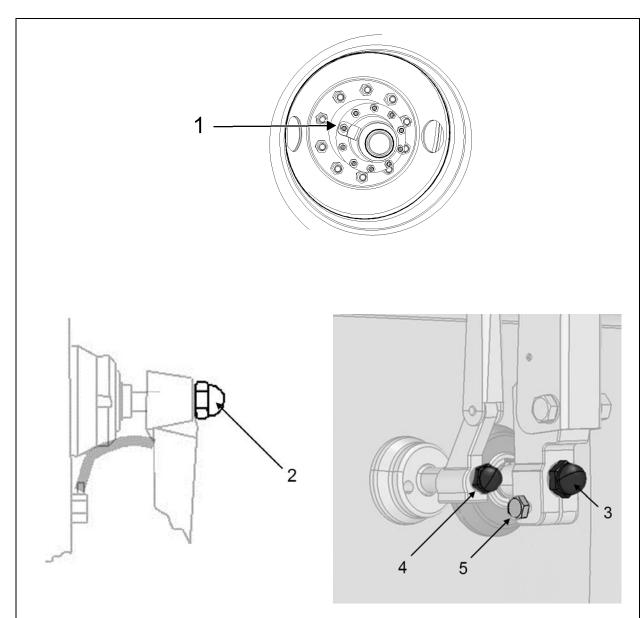
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SECTION CHANGE LOG

DESCRIPTION		
1		
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1. TORQUE TABLES



MISCELLANEOUS			
No	DESCRIPTION	TORQUE	
1	Hub odometer mounting bolts	110-165 lb-ft (149-224 Nm)	
2	Upper wiper arm cap nut	20-24 lb-in (2.26-2.71 Nm)	
3	Lower wiper arm cap nut (drive arm)	20-24 lb-in (2.26-2.71 Nm)	
4	Lower wiper arm cap nut (idler arm)	90-110 lb-in (10-12 Nm)	
5	Lower wiper arm clamping screw	155-165 lb-in (18-19 Nm)	

2. AUDIO AND VIDEO SYSTEM DESCRIPTION

The rack mounted components are gathered on the audio-video panel which is located in the first driver's side overhead compartment (Figure 1). In addition to the 400 watts power amplifier, an E-HDMI (automotive grade) switch provides options for systems such as TV, DVD, customer provided media player, scenic view and back-up cameras, GPS navigation system and wireless microphones. Options for AM/FM radio, satellite radio, karaoke, and other's entertainments systems may also be featured.

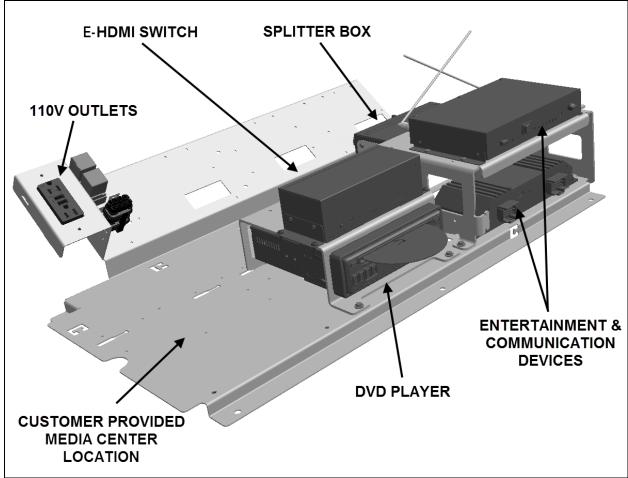


FIGURE 1: AUDIO-VIDEO PANEL IN OVERHEAD COMPARTMENT

A splitter box is also mounted on the audio/video panel and provides connection for four LCD screens. On some vehicles, a second splitter box mounted in the first curb side overhead compartment will allow the use of a total of six LCD screens.

Each passenger's overhead console mounted to the underside of the overhead compartments contains a 20-watt coaxial 10cm speaker. Powered by the amplifier, the speakers (24 in H3-41 or 28 in H3-45) are wired in stereo and arranged in a delta configuration.

A microphone outlet mounted in the driver's area is also provided as standard equipment.

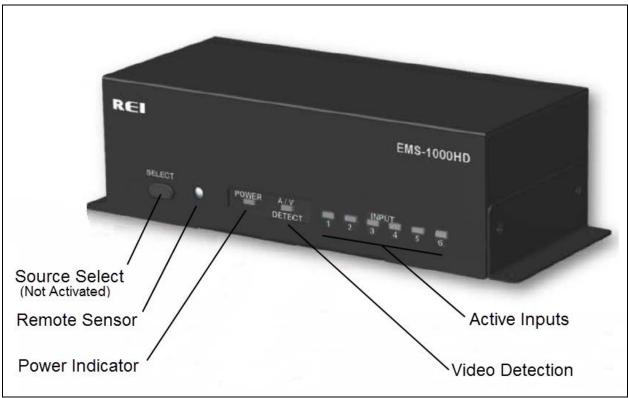


FIGURE 2: AUDIO-VIDEO CONTROLS AND INDICATORS ON THE FRONT FACE OF THE E-HDMI SWITCH

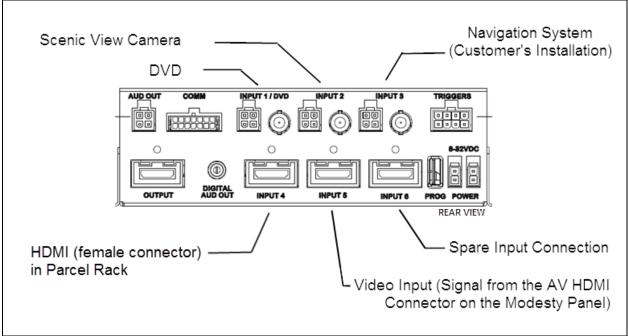


FIGURE 3: AUDIO-VIDEO CONNECTIONS AT THE BACK OF THE E-HDMI SWITCH

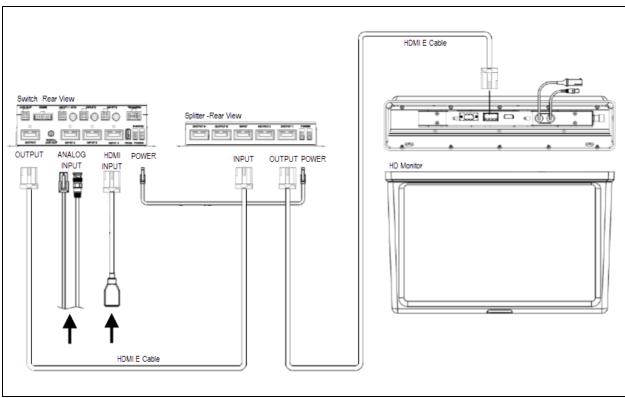


FIGURE 4: TYPICAL AUDIO-VIDEO CONNECTIONS USING FOUR OUTPUT SPLITTER BOX

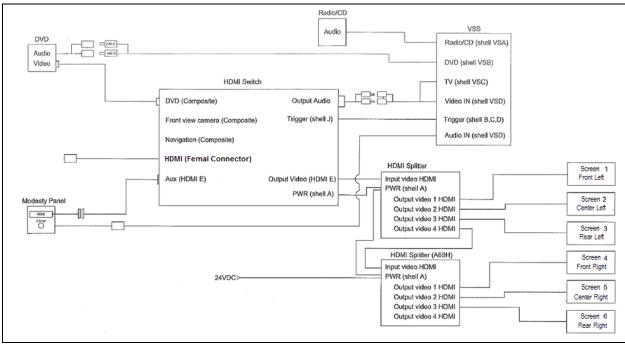


FIGURE 5: AUDIO-VIDEO CONNECTIONS USING TWO SPLITTER BOXES TO ALLOW THE USE OF SIX LCD MONITORS

2.1 TROUBLESHOOTING

Symptom	Possible Causes / Solutions
No picture, no sound	Check for proper voltage supply and correct cable connections. Ensure that the desired input is selected.
No picture	Check whether AV cable is properly connected. Check whether HDMI cables are properly connected. Verify that HDMI source is connected to "INPUT" connector and devices to "OUTPUT". Verify power connection and voltage.
No sound	Check for proper cable connections. Verify that the source volume level is properly set.
Remote control not working	Check that remote control is pointed toward device sensor. Verify remote batteries.

2.2 HOW TO RECEIVE SERVICE FOR YOUR REI AUDIO AND VIDEO PRODUCTS

For assistance in obtaining service for REI products call toll free 877-726-4617 (Continental United States and Canada) between the hours of 7:00 A.M. - 5:00 P.M. CST Monday thru Friday (excluding Holidays).

Prior to calling REI, please have the part number, serial number, VIN number and detailed description of the problem ready to provide to the REI service representative. After providing information to REI, customers will be issued a return authorization number. When the REI service representative provides the return authorization number, they will also give instructions for returning the item. Any discrepancies in following this procedure may cause delays in the process.

24/7 Tech Support

CALL 1-877-726-4617

E-Mail to technical support@radioeng.com

REI Authorized Repair Facilities REI 6534 L Street Omaha, Nebraska 68117

REI 1376 Bennett Drive, Unit 126 Longwood, Florida 32750 REI products that may be installed in your coach:

MONITOR, COLOR BACK-UP CAMERA

MONITOR, LCD 15.6"

MONITOR, CENTRAL LCD 15.6"

MONITOR, FLIP 19"

MONITOR, 16:9 CENTRAL LCD 19"

INDIVIDUAL ENTERTAINMENT SYSTEM

AMPLIFIER, 8-CHANNEL

DVD PLAYER

DVD REMOTE CONTROL
CAMERA, COLOR BACK-UP
CAMERA, COLOR PANORAMIC
MICROPHONE, 10" CB TYPE
MICROPHONE, WIRELESS
RECEIVER, WIRELESS MIC 16-CHANNEL
ENHANCED MEDIA SWITCH (E-HDMI)
E-HDMI SPLITTER BOX

2.3 DASHBOARD RADIO



FIGURE 6: DASHBOARD RADIO

NOTE

Before attempting to solve an electrical problem on the sound system, refer to the wiring diagrams.

Refer to your vehicle Operator's manual for the radio operating instructions.

2.3.1 Removal/Installation

To remove the radio from its location, proceed as follows:

- 1. Place the ignition switch in the "OFF" position.
- 2. Remove the dashboard cover.
- 3. Unplug the connectors from the radio and unfasten back plate securing nuts/screws.
- 4. On the front side of the unit, insert the removal tool #20584494 in the holes found each side in order to separate the unit from the support.
- 5. From behind, push the unit through the front dashboard panel.
- 6. Installation of a new unit is the same as removal but in reverse order.

2.4 VSS-05 SOUND SELECTOR



FIGURE 7: VSS-05 SOUND SELECTOR

2.4.1 Removal/Installation

To remove the Sound Selector from its location, proceed as follows:

- 4. Place the ignition switch in the "OFF" position.
- 5. Remove the dashboard cover.
- 6. Unplug the connectors from the VSS and unfasten back plate securing nuts/screws.
- 7. On the front side of the unit, insert the removal tool #20584494 in the holes found each side in order to separate the unit from the support.
- 8. From behind, push the unit through the front dashboard panel.
- 9. Installation of a new unit is the same as removal but in reverse order.

The operating instructions are included in the Operator's Manual.

2.5 400W DSP POWER AMPLIFIER

This 400-watt, 8 channels digital amplifier brings an added dimension to your stereo equipment and increases the total output of the system.

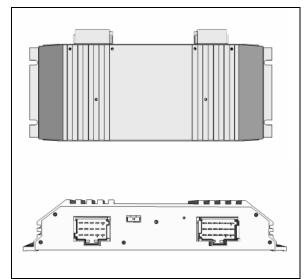


FIGURE 8:MULTICHANNEL 400W POWER AMPLIFIER

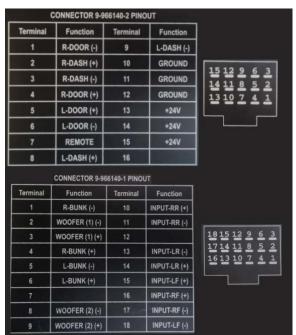


FIGURE 9: AMPLIFIER CONNECTORS PINOUT

2.6 **SPEAKERS**

Each passenger's overhead console mounted to the underside of the overhead compartments contains a 20-watt coaxial 10cm speaker. The

speakers (24 in H3-41 or 28 in H3-45) in the passenger's section, wired in stereo and arranged in a delta configuration are powered by the amplifier.



FIGURE 10: 10CM COAXIAL SPEAKER

The vehicle may be equipped with two additional Hi-Fi speakers in the driver's area, mounted one on each side. This arrangement provides the driver with clear stereo sound. Controls for the driver's audio are performed through the dashboard radio.

Two specially designed subwoofers are fixed under a passenger seat with anti-vibration supports.

2.7 **BOOM-TYPE MICROPHONE**

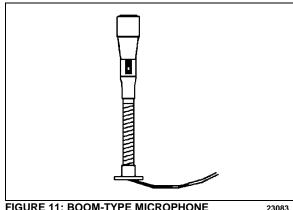


FIGURE 11: BOOM-TYPE MICROPHONE

2.7.1 Removal

- 1. Place the ignition switch in the "OFF" position.
- 2. Remove the mounting screws at mounting flange.

3. Disconnect wiring.

2.7.2 Installation

- 1. Reconnect wiring.
- Align mounting flange with holes and install screws.
- 3. Remove spacer block mounting screws.
- Insert spacer block and install mounting screws.
- Place the battery master switch in the "ON" position.

2.8 HANDHELD PRIORITY MICROPHONE

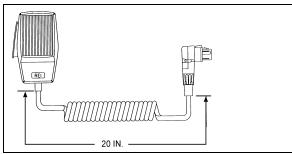


FIGURE 12: HANDHELD PRIORITY MICROPHONE 23216

2.9 WIRELESS MICROPHONE

The System 2000 16 channel wireless microphone, Receiver and Charging Cradle are custom designed units that allow for wireless PA communication from anywhere on the coach. The unit consists of a receiver mounted in the parcel area directly behind the driver, and a rechargeable hand-held microphone and charging unit. Instructions for proper use of the microphone are included in the "REI Operating Manual" which is provided in the technical publications box delivered with the vehicle.

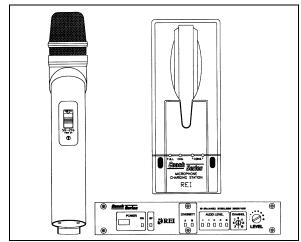


FIGURE 13: WIRELESS MICROPHONE

2.10 TV TUNER

For TV tuner control descriptions, refer to Figure 14.

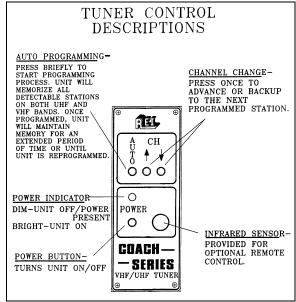


FIGURE 14: TUNER CONTROLS DESCRIPTION

2.11 DRIVER'S SPEAKERS

The driver's speakers are mounted one on each side. This arrangement provides the driver with clear stereo sound. Controls for the driver's audio allow selection between the radio and the auxiliary audio (independent of the passenger's speakers) or muting the speakers.

2.12 MONITOR REMOVAL

- 1. Place the ignition switch in the "OFF" position.
- Unfasten the retaining screw located on the monitor R.H. side.
- 3. Slide the monitor to the right to release it from the mounting bracket.

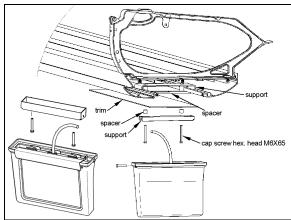


FIGURE 15: MONITOR MOUNTING

23221

2.13 SCENIC VIEWING SYSTEM

The scenic viewing system enables the passengers to view the road ahead of the vehicle. This system is composed of a camera, a dashboard mounted ON/OFF switch and the video switcher located on the audio-video panel

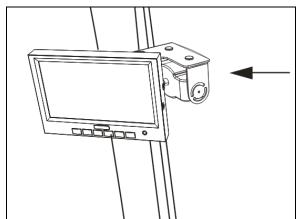


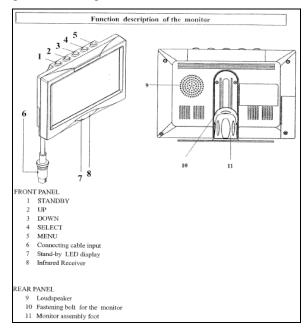
FIGURE 16: SCENIC VIEW CAMERA

2.14 ROOF ANTENNA INSTALLATION

- 1. Find the desire location and drill a hole according to specification.
- To remove dirt and grease, wash hole edge with alcohol.
- 3. If so equipped, remove foam padding ring from antenna to free the metal surface (foam can produce air bulbs in new rubber seal).
- 4. With SIKA 205, wash the vehicle hole edge and the antenna base surface, wait at least two (2) minutes for chemical evaporation.
- 5. Apply new seal SIKA 221 on both, vehicle hole edge and antenna base.
- 6. Fix the antenna in place.
- 7. Remove excess seal and complete a finishing joint all around the antenna base.

3. BACK-UP CAMERA AND MONITOR

An optional back-up camera is available which provides the driver with visual assistance when backing-up. The camera is automatically activated when the transmission is put in reverse gear and the ignition switch is "ON".



BUTTON DESCRIPTION

1) STANDBY On/Off switch

2) UP This key has 3 functions

- Increase of the volume during normal operation;
- Modification of the setting within a function e.g. contrast (after calling up the menu);
- By pressing this key when putting in the reverse gear, the distance markings move upwards;

3) DOWN This key has 3 functions

- Decrease of the volume during normal operation;
- Modification of the setting within a function e.g. contrast (after calling up the menu);
- By pressing this key when putting in the reverse gear, the distance markings move downwards;

4) SELECT This key has 3 functions

- Selection of the video sources (CA1→ CA2 → AV → CA1). Press less than 1.5 seconds;
- Selection of the functions e.g. picture setting (after calling up the menu);
- Deleting and calling OSD letters of title & time (press longer than 1.5 seconds) during normal operation;

5) MENU This key has 2 functions

- Activation of the dimmer function (press less than 1.5 seconds) during normal operation;
- Calling up the menu (press longer than 1.5 seconds, four menus can be called up).
 Press the key once again to call up the individual menus;
 - a) PICTURE= Functions for the image setting;
 - b) USER= Selection of the system function;
 - c) TIME= Setting time and date;
 - d) INSTALL= Setting the camera function (e.g. mirror function);

6) BUSH FOR THE MONITOR CABLE OF THE CONNECTION BOX

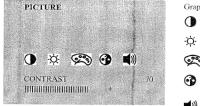
7) STANDBY DISPLAY

8) INFRARED RECEIVER

MONITOR MENU DISPLAY

The monitor (RV59 HD) is equipped with an On-Screen Display (OSD) function which displays date, camera, channel, mirror mode and distance markings. These functions can be selected on MENU. To calling up the menu, press longer than 1.5 seconds. Four menus can be called up. Press the key once again to call up the individual menus.

For calling up the menu PICTURE press the key **MENU** longer than 1.5 seconds. The menu PICTURE appears.





Select the function (e.g. contrast) by pressing the key **SELECT** repeatedly. The setting within the function can be modified with the keys **UP** and **DOWN**.

For calling up the menu USER press the key **MENU** once again. The menu USER appears. Select the function (e.g. SELECTION) by pressing the key **SELECT** repeatedly as necessary. The setting within the function can be modified with the keys **UP** and **DOWN**.

USER	SETTINGS
LANGUE ENG	ENGLISH/GERMAN (ENG/DEUT)
SCREEN WIDE	NOR 4:3, picture format 4:3 WIDE, picture format 16:9 FULL, picture format 16:9 middle enlarge
TITLE ON	TITLE: CAMERA TITLE DISPLAY ON/OFF
TIME ON	TIME: TIME DISPLAY ON/OFF

For calling up the menu TIME press the key **MENU** once again. The menu TIME appears.

Select the function (e.g. DATE) by pressing the key **SELECT** repeatedly as necessary. The setting within the function can be modified with the keys **UP** and **DOWN**.

TIME		OPERATION
TIME	08:25	Hour-Month adjustable by UP BUTTON
DATE	MAY01	Minute/Date adjustable by DOWN BUTTON
YEAR	2005	Year adjustable by UP/DOWN BUTTON

For calling up the menu INSTALL press the key **MENU** once again. The menu TIME appears. Select the function (e.g. SELECTION) by pressing the key **SELECT** repeatedly as necessary. The setting within the function can be modified with the keys **UP** and **DOWN**.

INSTALL		POSSIBLE SETTINGS:		
REAR	CAM1	Selection of priority camera (CAM1 or CAM2) which is triggered by rear gear.		
CAM1	MIR	Selection of real picture or mirrored picture for camera 1.		
CAM2	NOR	Selection of real picture or mirrored picture for camera 2.		

NOTE 1

The distance mark will appear on the picture of camera which set as MIR (mirrored).

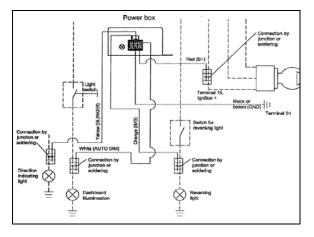
NOTE 2

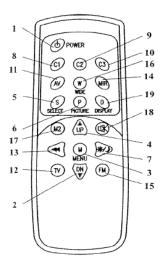
Engaging the reverse gear, only distance mark will appear on the mirrored camera picture without any OSD. At the moment, no keys are available except UP/DOWN key for moving distance bar.

BACK-UP CAMERA MODULE (Power box)

The connection line consists of 6 branch lines as below:

RED	Voltage supply 12-volt to 24-volt (max. 32-volt)
BLACK/BROWN	Earth cable
WHITE	Control wire for switching on the dimmer function (night operation)
YELLOW	Control wire for switching on the side camera. The connection is to be made at the INDICATOR
ORANGE	Control wire for switching on the reversing camera. The connection is to be made at the reversing light





No	Key	Description
1	STANDBY	On/Off switch
2	DOWN▼	This key has 3 functions. Decrease of the volume during normal operation. Modification of the setting within a function c. g. brightness (after calling up the menu). By pressing this key when putting in the reverse gear the distance markings move downwards.
3	MENU	Calling up the menu on the screen. Three menus can be called up: a: PICTURE = Functions for the image setting b: USER = Selection of the system function c: TIME = Setting time and date d: INSTALL = Setting the camera function (e.g. mirror function)
-4	UP ▲	This key has 3 functions. Increase the volume during normal operation Modification of the settings within a function e. g. contrast (after calling up the menu) By pressing this key when putting in the reverse gear the distance markings move upwards.
5	SELECT	This key has 2 functions Selection of the video sources (CA1→CA2→AV) Selection of the functions e.g. picture setting (after calling up the menu)
6	PICTURER	Calls up the functions CONTRAST, BRIGHTNESS etc. directly for the picture setting. Carry out the setting with the key UP or DOWN.
7	DIMMER	Regulates the brightness to night operation temporarily
8	CI	Selection of the camera I
9	C2	Selection of the camera 2
10	С3	Selection of the camera 3 (camera input 3 is not available))
11	AV	Selection of the video input (RCA)
12	TV	Not available
13	SEARCH	Not available
14	MIRROR	Reversing left and right of picture temporarily
15	FM	Not available
16	WIDE	Setting of the screen format NOR/NOR: 4:3, picture format 4:3 WIDE/WEIT, picture format 16:9 FULL/BREIT, picture format 16:9 middle enlarged
17	MONITOR2	Not available
18	MUTE	Switches off the tone temporarily
19	DISPLAY	This key has 2 functions - Deleting or calling OSD letters of Tile & Time temporarily - Leaving the menu

4. HUB ODOMETER

4.1 DESCRIPTION

An optional wheel hub odometer (Figure 17) may have been installed on the R.H. side of the drive axle. It indicates the total distance in miles or kilometers covered by the coach since it has left the factory, including road testing.

4.1.1 REMOVAL

To remove the unit, remove the two lock nuts and washers securing it to the wheel hub, and pull the unit off the studs.

4.1.2 INSTALLATION

Place the hub odometer unit over the wheel hub studs. Replace the lock washers and nuts. Torque stud nuts.

TORQUE: 110-165 lb-ft (149-224 Nm)

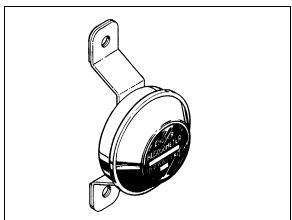


FIGURE 17: HUBODOMETER

23027

4.2 OPERATION

The hub odometer is calibrated for a specific wheel size (diameter). Wheel rotation causes a mechanism inside the hub odometer to record distance after a predetermined number of rotations. The unit should be serviced at a competent speedometer repair facility.

NOTE

Do not use paint, solvent or thinner on hub odometer face or on plastic hubcaps. Do not weld on hub odometer.

5. ELECTRONIC DESTINATION SIGN (OPTIONAL)

5.1 DESCRIPTION

The destination sign is located at upper front of the vehicle.

To change the destination, depress the selecting switches until the desired destination appears in the LCD display.

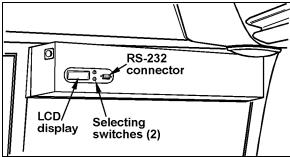


FIGURE 18: DESTINATION SIGN – ELECTRONIC

NOTE

The destination sign must be programmed with a computer connected to the RS-232 connector prior to first use. Follow the instructions on the computer disk to install and run the software.

NOTE

All destination sign models are equipped with lights (bulb light or fluorescent) which illuminates automatically when the headlight or fog light switch is activated.

6. SUNSHADES

6.1 WINDSHIELD SUNSHADES

Two electrically-operated sunshades are installed in the driver's area at the top of the windshields. Two control buttons located on the steering wheel and two on the dashboard operate each sunshade individually. Refer to Operator's Manual: "Controls and Instruments" chapter for more information.



CAUTION

The electric sunshades should only be operated electrically. Pulling down manually may damage the mechanism.

6.1.1 End of Stroke Adjustment

The sunshades end positions are pre-adjusted at factory. If an adjustment is required, proceed as follows:

- 1. Place the ignition key to the ON position.
- Insert a small nail or similar thin object into sunshade adjustment button access hole and press the appropriate sunshade DOWN button simultaneously and hold them until a beeping tone sounds. Release both buttons.



FIGURE 19: DRIVER'S SUNSHADE



FIGURE 20: L.H. SUNSHADES CONTROL BUTTON

- Move the sunshade to the desired lower end of stroke position using the control button (never move sunshade by hand) and then release button.
- Proceed to fine adjustment of lower end position by pressing the DOWN button repeatedly.
- Press the sunshade UP (opposite direction) button to save #1 end position. The confirmation tone will sound.
- Move the sunshade to the desired upper end of stroke position using the control button (never move sunshade by hand) and then release button.
- 7. Proceed to fine adjustment of upper end position by pressing the UP button repeatedly.
- 8. Press the sunshade DOWN (opposite direction) button to save #2 end position. The confirmation tone will sound. The adjustment mode is then deactivated.

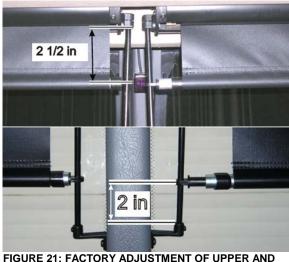


FIGURE 21: FACTORY ADJUSTMENT OF UPPER AND LOWER END POSITION

6.2 PASSENGER SUNSHADES

Manually operated passenger sunshades are factory installed on some vehicles. The sunshades are pulled down and can be locked in the window side moldings at half or full close position.

To release, simply disengage the sunshade from the moldings and release. Spring tension will pull back the sunshade to the full open position.

Correct spring tension is set at the factory and should not need further adjustment.

However, if for any reason a sunshade has to be removed from the vehicle, preloading of the recoil mechanism will be required before reinstallation to ensure that the sunshade returns to the full open position when released.



CAUTION

A special tool is required to remove the sunshade from the window support. Failure to use the special tool will result in permanent damage to the sunshade and/or window support.

The special tool can be ordered from your Prevost part center under part # 685594

6.2.1 Preload Adjustment

Using the chart below, preload the sunshade mechanism before installing the sunshade in the window support.

NOTE

When installed, lower the sunshade 6po (15cm) and release. The sunshade should retract freely to the full open position. Readjust preload as needed.

Sunshade Type	Req. Preload
Std Sunshade	10 turns
Rear Sunshade	10 turns
Small Rear Sunshade	8 turns
Large WCL Sunshade	12 turns
Small Trapezoidal Sunshade	8 turns

7. LAVATORY

7.1 DESCRIPTION

The lavatory is located in the rear R.H. corner of the coach. It is equipped with a chemical flush toilet, bathroom tissue dispenser, washbasin, towel dispenser, waste container, mirror and a cleaning cabinet. A liquid soap dispenser and moist towel dispenser are optional.

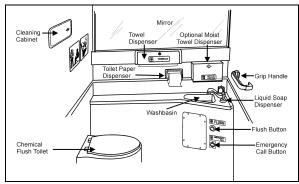


FIGURE 22: LAVATORY

Locking the lavatory door from the inside will illuminate a fluorescent light in the lavatory and two outside signs to indicate occupation. One sign is located on the outer wall of the lavatory and another sign is located over the windshield. An indicator light on the dashboard will illuminate to inform the driver when the lavatory is occupied. A night-light is permanently lit in the lavatory when the ignition switch is in the ON position.

7.2 MAINTENANCE

The servicing procedure for the lavatory is described in the "Operator's Manual" included in the technical publications box delivered with the vehicle.

7.3 VENTILATION FAN

7.3.1 Description

The lavatory ventilation fan, mounted in engine compartment over the oil reserve tank (Figure 23), serves two purposes. It exhausts objectionable odors and provides a constant air circulation in the lavatory compartment by heating or cooling the lavatory with the vehicle ambient air. Air flows in the lavatory compartment through a vent grill located in the upper section of the lavatory door and exhausts through a grill located next to the toilet.

NOTE

This fan runs constantly when the ignition switch located on the dashboard is in the "ON" position.

7.3.2 Maintenance

The frequency of preventive maintenance should be determined according to vehicle mileage and operating conditions. However, it is recommended to check this item every 50,000 miles (80 000 km) or once a year, whichever comes first.

Remove fan and motor assembly. Check for fan housing wheel and motor free operation. When defective motor occurs, new motor must be installed.

7.3.3 Removal and Installation

- 1. With the engine compartment rear door opened, remove hose clamp securing duct to ventilation fan inlet, and disconnect duct.
- 2. Disconnect the ventilation motor wiring connector.
- Remove the two bolts retaining the ventilation fan housing support to the square tubing. Remove the ventilation fan assembly from its location.
- 4. The unit can now be disassembled and motor replaced.
- Reverse previous steps to reinstall ventilation fan assembly on vehicle.

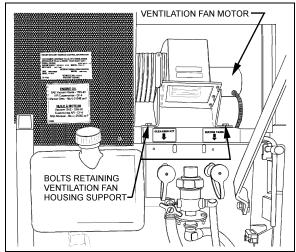


FIGURE 23: VENTILATION FAN INSTALLATION

7.4 DOOR LOCK

Lavatory door lock has inside and outside handles, as well as an inside latch to lock door from inside the compartment. If the lock fails to release, the door can be opened from the outside using a special key which is supplied to the driver. Lock assembly can be removed from the door, and then readily disassembled and parts replaced, if necessary. A thin coat of lubricant on all moving parts will ensure trouble-free operation.

7.5 LAVATORY LIGHT WITH MOTION SENSOR

The lavatory light, when dimmed, serves as a night-light and is illuminated as soon as the ignition switch is set to the "ON" position. A motion sensor will activate full light intensity whenever motion is detected in the lavatory compartment. The motion sensor will dim the light after a delay of 8 seconds when no additional motion is detected.

NOTE

The lavatory light motion sensor has a warmup period of approximately 2 minutes after the ignition switch is set to the "ON". During that warm-up period, the motion sensor will not detect motion and will not activate the lavatory light to full intensity.

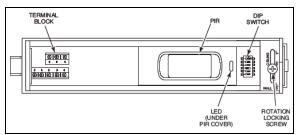


FIGURE 24: LAVATORY LIGHT MOTION SENSOR

7.5.1 Removal and Installation

- Open the sensor housing by pressing on the latch with a screwdriver. The latch is located on the side of the sensor nearest the lens. Pull the cover up away from the sensor's base.
- Loosen rotation locking screw two (2) turns (do not remove). Then, remove PCB assembly from the back plate of the sensor.
- 3. Insert the wiring into one of the wire channels on the sensor's back plate.
- 4. Securely affix the sensor's back plate to the wall using #6X3/4" screws.
- 5. Reinstall the PCB assembly and then, tighten rotation locking screw.

7.5.2 Dip Switch Settings

Adjust DIP switches as follows:

1=off 2=off 3=off 4=on 5=off 6=off

7.6 EMERGENCY BUZZER

The lavatory emergency buzzer is mounted on the alarm junction box in the front service compartment and sounds when the emergency call push-button switch in the lavatory compartment is activated. For specific wiring information, refer to wiring diagrams. To remove the emergency call push-button switch, proceed as follows:

- 1. Remove both Phillips-head screws retaining pushbutton switch plate to wall.
- 2. Remove steel plate located on L.H. side of pushbutton switch.
- 3. Remove switch through this opening, taking care to disconnect electric wires.

7.7 FRESH WATER TANK

The fresh water tank located at rear of lavatory wall (over cleaning cabinet), supplies water to the washbasin by gravity. Two tubes are connected in the upper section of tank (Figure 27). One serves as overflow as well as vent tube and runs along the wall to the underside of the lavatory close to the engine air filter housing, while the other tube is connected to the fresh water fill valve which is mounted besides the engine oil reserve tank.

A third tube connected in the lower section of fresh water tank is provided with a T-connector and allows fresh water to flow to the washbasin faucet and to the low temperature water safety valve for automatic or manual draining. An access panel, located at rear of last R.H. side row of seats and secured in place using 6 Phillips-head screws, allow access to the cleaning cabinet and fresh water tank tubing, fresh water tank heater and different wiring connectors.

7.7.1 Fresh Water Tank Heater (Optional)

75 watts, 110 volts AC immersion-type water heater may have been installed in the bottom of the fresh water tank. The heated portion of element must be immersed at all times to ensure proper heater life. The 110-120 volts in-station connector mounted on the engine compartment rear door provides the water heater power source.

7.7.2 Fresh Water Tank Draining

The fresh water tank can be drained by simply opening the fresh water drain cock (Figure 27). Don't forget to close cock when draining is done.



CAUTION

If fresh water tank heater is inoperative or not installed on your vehicle, water should be drained from reservoir under cold weather conditions since it might freeze and damage both reservoir and connecting links.

7.7.3 Fresh Water Tank Filling

Plug the fresh water supply hose to the fresh water tank fill connection (Figure 27); fill the tank

until the overflow tube leaks, signaling that tank is full.



WARNING

Never put antifreeze in fresh water tank; antifreeze is toxic.



WARNING

If tank has not been drained for an extended period of time, draining and filling operations must be repeated three (3) times in order to clean tank and eliminate contaminated water.

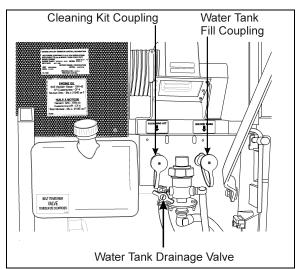


FIGURE 25: FRESH WATER TANK SERVICE VALVES

7.8 LIQUID SOAP DISPENSER

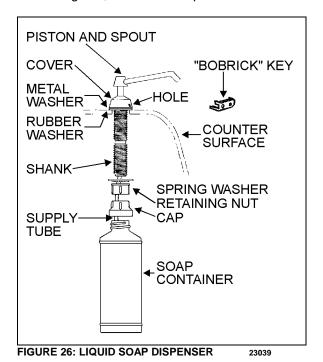
A liquid soap dispenser may have been installed as optional equipment. To refill dispenser, proceed as follows:

- 1. Turn cover slightly clockwise until it stops.
- Insert projection at end of "BOBRICK" key into rectangular hole in cover (Figure 26). Push straight in. While holding "BOBRICK" key in, turn cover counterclockwise about 1/8 turn.

CAUTION

Do not use "BOBRICK" key to turn cover.

- Lift out piston and spout, cover and supply tube.
- 4. Fill dispenser with soap. This model can dispense vegetable oil soaps, synthetic detergents, and lotion soaps.





CAUTION

Never use abrasive cleaners.

- 5. Replace supply tube, piston, and spout mechanism reversing the steps above.
- 6. Secure the cover by turning clockwise until lock snaps into position.

NOTE

The dispenser requires priming when extremely viscous lotion soaps are used. Remove piston and spout, cover and supply tube assembly. Pump water into assembly, then replace into dispenser.

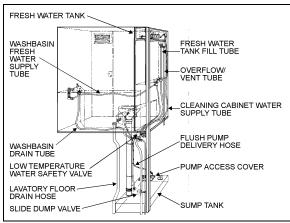


FIGURE 27: FUNCTIONING OF LAVATORY

23038

7.9 FLUSH PUSH-BUTTON

The green flush push-button is located near the toilet. Press on push-button to actuate a pneumatic timer located on the other side of wall. This timer allows an electric current flow during a preset time to a pump into the sump tank.

7.9.1 Pneumatic Timer Removal and Installation

- 1. Unscrew and remove the flush push-button locking ring.
- 2. Remove steel plate located on L.H. side of pushbutton switch.
- 3. Remove pneumatic timer through this opening, taking care to disconnect electric wires.

NOTE

Care must be taken to avoid losing the spacers installed on the mounting sleeve.

4. Reverse the above procedure to reinstall timer. Tighten lock nut:

7.9.2 Timer Adjustment

Timer can be adjusted from 0.2 second to 3 minutes by turning the time adjustment screw clockwise to increase time, and counterclockwise to decrease time. To gain access to the time adjust-

ment screw, repeat steps 1, 2 and 3 in the previous paragraph.

7.10 **FLUSH PUMP**

The submersible-type flush pump is mounted inside an enclosure in the sump tank (Figure 28). The enclosure is provided with a screened side which, serves as a strainer to prevent solid matters from entering the pump.

The pump requires no periodic maintenance other than cleaning of the strainer side using a water jet introduced through the circular cap opening, once the sump tank is completely drained. The pump can run dry periodically without damage. However, for maximum seal life, the run dry periods should be kept to a minimum.



CAUTION

If vehicle is stored for an extended period of time, make sure to clean the strainer as solid matter will tend to pack, and will necessitate replacement of strainer.

7.10.1 Flush Pump Pressure Adjustment

The flush pump is provided with a manuallyadjustable control valve mounted on the flush pump enclosure cover and serves to limit the flush pump output pressure. To adjust, ask an assistant to activate the flush pushbutton and check the liquid projection while you manually adjust the control valve

7.11 SUMP TANK

7.11.1 Sump Tank Draining

To drain sump tank, unscrew cap a few turns then turn drain valve handle CCW. Flush tank and pump cage with clean water. Close drain valve by turning handle CW.



CAUTION

The lavatory should be serviced by maintenance personnel after emergency draining. Lavatory tanks should be serviced only at suitably equipped stations.

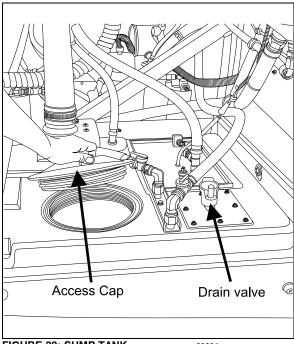


FIGURE 28: SUMP TANK

7.11.2Sump Tank Filling

Remove cap on sump tank. Fill Tank with 2 gallons (9 liters) of antifreeze and two gallons of water.



CAUTION

Do not overfill sump tank.

NOTE.

The antifreeze solution in the sump tank will be diluted by fresh water coming from the lavatory sink. Regular maintenance of the sump tank is required to prevent freezing.

7.12 **CLEANING CABINET**

A coiled hose located in the cleaning cabinet above the toilet can be used during lavatory cleaning. To use, connect a fresh water supply to the "Hansen" quick-release coupling, identified as "Cleaning Kit", located besides the engine oil reserve tank (Figure 25). To prevent freezing during cold weather, drain the hose after every use. To drain the hose, uncoil and open the nozzle near the lavatory floor drain. Have an assistant push on the spring ball of the quick-release coupling to allow air into the system.

8. AIR HORN VALVE

The air horn valve is located in the front service compartment and the air horn valve button is on the steering wheel center.

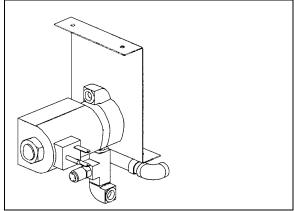


FIGURE 29: AIR HORN VALVE

23230

8.1 AIR HORN VALVE MAINTENANCE

When needed, the air horn valve can be serviced or replaced using the following procedure:

- 1. Unplug the cable connector;
- 2. Disconnect the air tubes;
- 3. Loosen the retaining bolts;
- 5. Service or replace the air horn valve;
- 6. Reinstall by reversing procedure.

9. HEADLIGHTS CLEANING SYSTEM

9.1 GENERAL DESCRIPTION

NOTE

When inspecting the headlights cleaning system, check the washer fluid hoses, fittings and connectors to be sure they are properly connected and seal with no restriction to the flow of washer fluid. Check that the washer nozzles are properly aimed.

The headlights cleaning system is independent from the windshield washer system and has its own washer fluid reservoir located in the front electrical and service compartment. However, this system shares the same switch than the upper windshield washer (refer to Operator or Owner's manual for operation). Each pressing of this switch produces 2 successive 0.7 seconds jets.



CAUTION

Do not operate the headlights washer while the washer fluid reservoir is empty. This may damage the washer fluid pump.

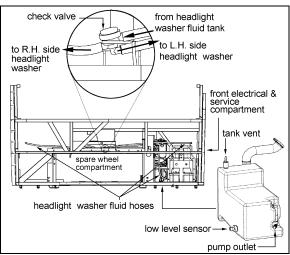


FIGURE 30: HEADLIGHT CLEANING SYSTEM

2336

9.2 WASHER FLUID REFILLING

Open the filler neck cap and had regular windshield washer fluid as required. The tank has a capacity of 10 liters (2.6 US gallons). You may use water or windshield washer fluid as well but, during cold weather days, use windshield washer fluid suitable for freezing temperature only.

9.3 WASHER NOZZLES ADJUSTMENT

To avoid waste of washer fluid, assure the fluid jets are properly aimed. Adjust nozzles so they aim as described in Figure 31. Align the jet adjustment tool #800377 with the reference line shown on the front view detail. As seen on the side view, position the adjustment tool vertically for proper aiming.



CAUTION

Because they are made of plastic, firmly tighten nozzle and bulkhead fittings by hand only.

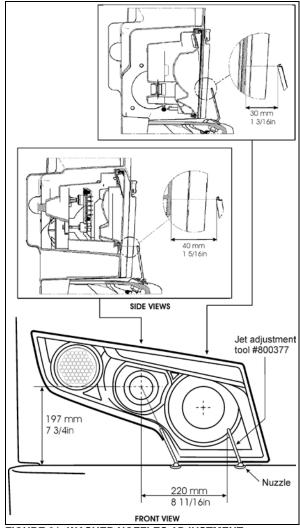


FIGURE 31: WASHER NOZZLES ADJUSTMENT 23386

10. WINDSHIELD WIPERS AND WASHERS

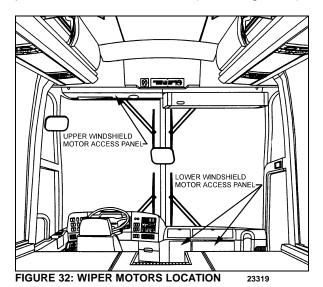
10.1 GENERAL DESCRIPTION

NOTE

When installing a wiper motor, arm or blade, follow recommended procedures to prevent misalignment, binding or malfunction. Check the windshield washer liquid hoses, fittings and connectors to be sure they are properly connected and seal with no restriction to the flow of washer liquid.

Check that wiper arms have the proper sweep position and the washer nozzles are aimed so that spray is within the proper wiper pattern.

The windshield wipers are controlled by two electric wiper motors that are accessible for maintenance after raising the appropriate access panel at the front of the coach (refer to figure 32).



Each wiper motor is independently operated:

Depress the upper windshield wiper switch located on the dashboard L.H. side to the first position for intermittent wiping, and to the second position for continuous wiping (Figure 33).

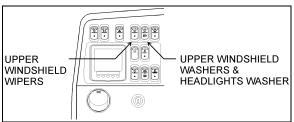


FIGURE 33: DASHBOARD

Rotate the multifunction lever forward to activate lower windshield wipers (arrow 2, Figure 34). The first position operates the wipers at low speed and the second position operates the wipers at high speed. Turning the lever backwards will operate the wipers in the intermittent mode.

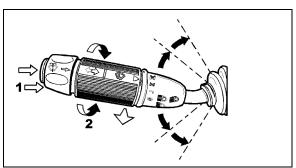


FIGURE 34: MULTIFUNCTION LEVER

Each windshield washer pump is independently operated:

To activate the upper windshield washer pump, depress and hold the top of the rocker switch on dashboard L.H. side (Figure 33). The upper wipers will come on automatically and will shut off a few seconds after releasing the rocker switch. The lower windshield washer pump is electrically operated and is controlled by a washer control ring on the multifunction lever (item 1, Figure 34).

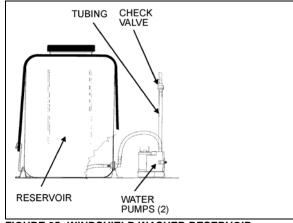


FIGURE 35: WINDSHIELD WASHER RESERVOIR 23085

The windshield washer reservoir is located in the front service compartment (Figure 35). This unit pumps the washer liquid to the spray nozzles where it is dispersed across the windshield. Adjust nozzles with a flat tip screwdriver as needed to get proper spray coverage.

10.2 WIPER ARM

Check operation of the wipers for proper blade sweep and angle.



CAUTION

Do not attempt to manually move the wiper arms to make wiper blade sweep adjustments as damage to the wiper linkage or motor may occur. If it is necessary to adjust the sweep of blades, remove the arms and make adjustment by positioning the arms using serration on the wiper arm pivot shafts.

10.2.1 Sweep Adjustment

On a dry windshield, to avoid possible damage to the arm assembly or wiper motors, hold the wiper arms away from the windshield by inserting a small nail, or other such object, through the holes at the base of each wiper arm specially drilled for this purpose.

Sweep adjustment is a rough adjustment. It must be followed by lower and upper linkage adjustment. See paragraph 10.3 and 10.4.

In order to obtain the sweep adjustment, it may be necessary to remove and reposition the wiper arms, proceed as follows:

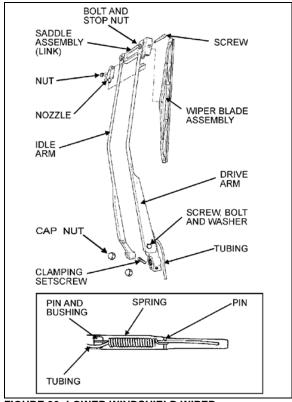


FIGURE 36: LOWER WINDSHIELD WIPER

23086

- Remove the cap nuts from the wiper arm pivot shafts (Figure 36 & Figure 37);
- 2. Disconnect the windshield washer tubing at the base of the wiper arm;
- Lower windshield wiper: loosen the clamping set screw securing the drive arm to the knurled arm pivot shaft;
- 4. Remove the drive and idler arms or arm assembly;
- Relocate the drive arm or arm assembly on its knurled pivot shaft to obtain the desired position;
- Lower windshield wiper. Tighten the clamping set screw to secure the drive arm to the knurled shaft. Fit the idler arm onto the idler pivot shaft.

TORQUE: 155-165 lb-in (18-19 Nm)

Install the pivot shafts cap nuts.

Drive arm pivot nut:

TORQUE: 20-24 lb-in (2.26-2.71 Nm)

Idler arm pivot nut:

TORQUE: 90-110 lb-in (10-12 Nm)

- 8. Connect the windshield washer tubing at the base of the wiper arm;
- 9. Check the adjustment on a wet windshield.

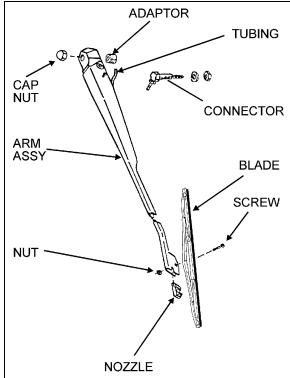


FIGURE 37: UPPER WINDSHIELD WIPER

10.2.2Removal

- 1. Remove the cap nuts from:
- 2. Disconnect the windshield washer tubing at the base of the wiper arm;
- Mark the relationship of the arm head to the end of the knurled drive shaft to ensure the original position if the arm is to be reinstalled;
- Lower windshield wiper: loosen the clamping set screw on the base of the drive arm;
- 5. Remove the wiper arm assembly.

10.2.3Installation

 Make sure the wiper motor is in the stop position. Lower windshield wiper: position the wiper arm on the knurled drive shaft and idler arm on the pivot shaft. Upper windshield wiper: position the wiper arm assembly on the knurled drive shaft;

- 2. If the original arm is reinstalled, align the marks made during removal;
- 3. Operate the wipers on a wet windshield to check the wiper blade sweep and angle. Readjust as necessary;
- 4. Lower windshield wiper: Tighten clamping nut onto the drive arm. Install cap nuts onto the arm shafts:
- 5. Connect the windshield washer tubing at the base of the wiper arm;
- 6. Check the adjustment on a wet windshield.

10.3 LOWER LINKAGE ADJUSTMENT

- 1. Make sure the wiper motor is in the stop position prior to working on the linkage.
- 2. Adjust the two pivot shafts vertically.
- Adjust the rod length of the connecting pivot shafts. During rod length adjustment, maintain the pivot shafts in the vertical position.
- 4. Adjust the rod located between right pivot shaft and motor to a 40.5° angle (Figure 38). The motor lever must be on the same axis as the rod.
- 5. Install the right wiper arm in its normal position (in the middle of the windshield). Refer to paragraph "Sweep Adjustment".
- 6. The right wiper arm final adjustment is made by adjusting the smallest rod length.
- Install the left wiper arm in its normal position (in the middle of the windshield). Refer to paragraph "Sweep Adjustment".
- 8. The left wiper arm final adjustment is made by adjusting the longest rod length.
- 9. Check the adjustment on a wet windshield.

10.4 UPPER LINKAGE ADJUSTMENT

- 1. Make sure the wiper motor is in the stop position prior to working on the linkage.
- 2. Adjust rods length.
- 3. Install the left wiper arm in its normal position (in the middle of the windshield). Refer to paragraph "Sweep Adjustment".

- 4. The left wiper arm final adjustment is made by adjusting the rod length to 8.46 inches (215 mm).
- 5. Install the right wiper arm in its normal position (in the middle of the windshield). Refer to paragraph "Sweep Adjustment".
- 6. The right wiper arm final adjustment is made by adjusting the rod length to 23.54 inches (598 mm).
- 7. Check the adjustment on a wet windshield

10.5 WINDSHIELD WIPER MOTORS

10.5.1Lower Windshield Wiper Motor Replacement

The lower windshield wiper motor is located at lower front of the vehicle, behind the defroster panel. Refer to Figure 32 for motor location.



WARNING

Park vehicle safely, apply parking brake, stop engine and set battery master switch to the "OFF" position prior to working on the vehicle.

- Remove the two Phillips-head screws retaining the defroster panel, and remove panel.
- 2. Disconnect wiring connector from the windshield wiper motor.
- 3. Loosen clamping screw retaining the lever at the end of the motor driving shaft.
- 4. Remove the three bolts holding the motor to the steel plate.
- Remove the windshield wiper motor (Prevost #800304), reverse removal procedure to reinstall.

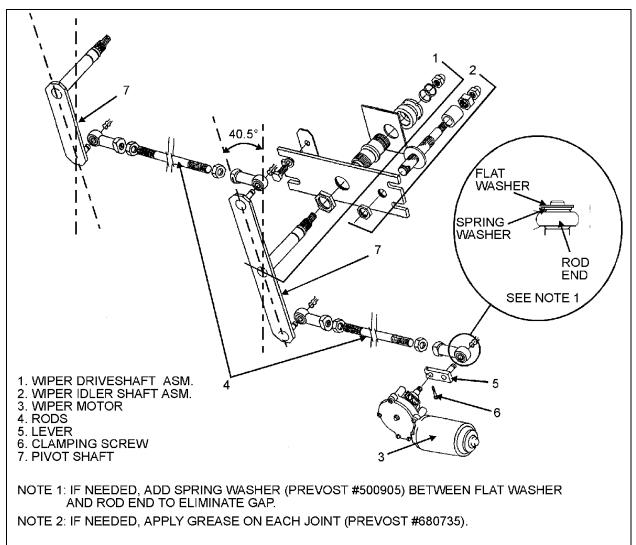


FIGURE 38: LOWER WINDSHIELD WIPER INSTALLATION

23088

10.5.2Upper Windshield Wiper Motor Replacement

The upper windshield wiper motor is located above L.H. upper windshield panel. To remove the motor, it is necessary to remove left sun visor and upper windshield panel.



WARNING

Park vehicle safely, apply parking brake, stop engine and set battery master switch to the "OFF" position prior to working on the vehicle.

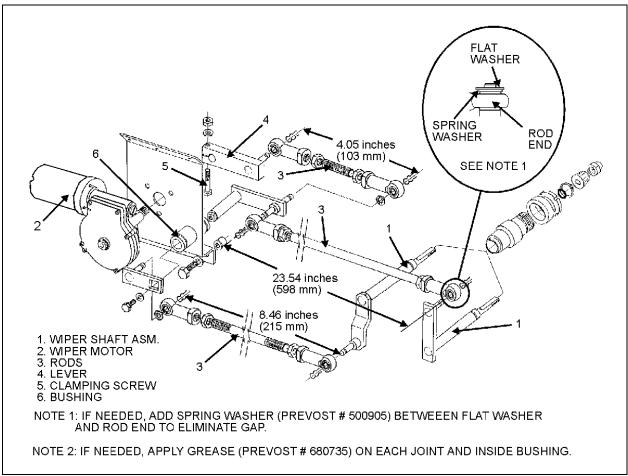


FIGURE 39: UPPER WINDSHIELD WIPER INSTALLATION

23089

- Pull out the wiring connector (black and red wires) located on sun visor L.H. side and disconnect.
- 2. Remove the two Phillips-head screws at the bottom end of the sun visor arms.
- 3. Remove the two Phillips-head screws on each roller side, pull out the sun visor.
- 4. Remove the Phillips-head screws retaining the upper windshield panel.
- 5. If equipped with blower defroster, loosen hose clamp to remove air duct from hose.
- 6. Disconnect wiring connector from the windshield wiper motor.
- 7. Loosen the bolt retaining the lever at the end of the motor driving shaft (Figure 39).
- 8. Remove the three bolts holding the motor to the steel plate.
- Remove the windshield wiper motor (Prevost #800304), reverse removal procedure to reinstall.

11. AUTOMATIC FIRE SUPPRESSION SYSTEM (AFSS) (OPTIONAL)

This optional system is used to shut down the engine and to extinguish a fire in the engine compartment or in the vicinity of the preheating system if so equipped.

The system operation is fully automatic and does not require assistance from the operator, however if required, the system can be manually activated by the operator at any time.

Refer to Prevost Operator's Manual or Owner's Manual for system operation and operational sequence (fire).

If more information is needed on the system, please refer to Kidde Dual Spectrum "Operation & Maintenance Manual", found on your Technical Publications USB flash drive.



CAUTION

The AFSS extinguisher will not function as intended if oriented incorrectly. Refer to labels on the extinguisher bottle or the "Operation & Maintenance Manual".

11.1 STARTING THE VEHICLE AFTER TRIGGERING OF A FIRE ALARM

The vehicle may be started after a fire alarm without resetting the system. Refer to ignition switch sequence below. This will not reset the system, rather it will instruct the vehicle's multiplex system to ignore vehicle interface outputs from the protection panel. This feature is intended to be used only in emergency situations that require the vehicle to be restarted and moved a short distance prior to system reset. It should not be performed if the cause of the fire has not been clearly identified and corrected.

To start the vehicle, perform this ignition switch (key) sequence:

- 1. From the **ON** position;
- 2. Turn to **OFF**, return to **ON** and **START** vehicle within 2 seconds.

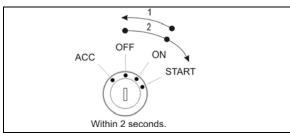


FIGURE 40: IGNITION SWITCH SEQUENCE

11.2 PERIODIC MAINTENANCE

PRE-TRIP

 Verify that the Protection Panel "SYSTEM OK" lamp is on solid green.

EVERY 3000 MILES OR MONTHLY (whichever comes first)

General

- Verify that neither the protected equipment nor the hazard has changed.
- Verify that no obvious physical damage or condition exists that might prevent system operation.

Protection Panel

 Verify that all warning lamps and the audible alarm are operational by pressing the "TEST/RESET" button.

Manual Activation Switch

 Verify that the tamper seal is intact and access to the switch is unobstructed.

Fire Detectors

Optical

- Verify that the status lamp on the detector face is on solid green.
- Verify that nothing is blocking the detector's field of view.
- Verify that the windows on the face of the detector are free of excess contamination (dirt, oil, grease, etc.) – if necessary, clean using a water soaked nonabrasive towel.

o Linear Thermal

- Verify that there is no obvious physical damage and that the unit is free of excess contamination (dirt, oil, grease, etc.) – if necessary, clean using a water soaked non-abrasive towel.
- Verify that mounting is secure and taught.

Electrical Harness

 Verify that electrical connectors and electrical wiring have no visible damage and all connectors are securely seated.

Extinguisher & Distribution System

- Verify that the extinguisher pressure gauge pointer is in the green arc at room temperature.
- Verify that distribution piping and nozzles are intact and unobstructed and that nozzle blowoff caps are in place.

EVERY 18000 MILES OR SEMI-ANNUALLY (whichever comes first)

- Perform a comprehensive fire system test using a Kidde Dual Spectrum System Test Set (Optical Test Kit P/N 420871-2).
- Service the extinguisher in accordance with KDS Document 160296, "KDS Pre-Engineered Fire Suppression System: Installation, Operation and Maintenance Manual".



MAINTENANCE

EVERY SIX YEARS

Have the fire extinguisher rebuilt by a qualified fire protection equipment company familiar with Kidde Dual Spectrum equipment and in accordance with KDS Document 160296, "KDS Pre-Engineered Fire Suppression System: Installation, Operation and Maintenance Manual". Rebuilt shall include actuator, O-ring seals and dry chemical replacement.



MAINTENANCE

EVERY TWELVE YEARS

Have the Extinguisher cylinder hydrostatically tested by a qualified fire protection equipment company familiar with Kidde Dual Spectrum equipment and in accordance with KDS Document 160296, "KDS Pre-Engineered Fire Suppression System: Installation, Operation and Maintenance Manual".

12. TIRE PRESSURE MONITORING SYSTEM (TPMS)

The optional active tire pressure and temperature monitoring system is a sensing device designed to identify and display tire operating data and activate an alert or warning when pressure or temperature irregularities are detected.

For more information on the operation and troubleshooting of the system, refer to the Operator's Manual, chapters "Controls and Instruments" and "Safety Features and Equipment".

13. ELECTRIC BRAKE CONTROL SYSTEM FOR TRAILER

This optional feature is used to control the braking system of a trailer equipped with electric brakes. This system includes connector A40, a RV type trailer connector already installed on the trailer hitch, the VECT (Vehicle Electric Center Trailer) and the necessary harnesses.

On the vehicles equipped with this feature, the VECR fuses F117 & F119 are replaced by CB117 (20 Amp) & CB119 (30 Amp).

13.1 A40 CONNECTOR

A40 connector is located in the front electrical and service compartment (aka front junction box). This connector is used to connect a brake controller.



FIGURE 41: A40 CONNECTOR

Four circuits:

- 1) black 12V power (from ignition)
- 2) white ground
- 3) red input: 12V brake application signal from VECT (coach brake lights)
- 4) blue output: brake application signal to the trailer

13.2 7-BLADE RV/TRAILER CONNECTOR

Seven circuits:

- 1) white ground
- 2) blue output: brake application signal to the trailer
- 3) brown taillights
- black 12V supply for trailer accessories
- 5) yellow left turn signal
- 6) green right turn signal
- 7) purple backup lights

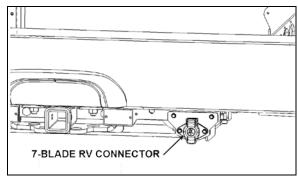


FIGURE 42: 7-BLADE TRAILER/RV CONNECTOR ON TRAILER HITCH

13.3 VECT

The VECT includes the following components:

Relays 51, 52, 53, 54 and 55

CB301, 20 Amp

Fuses (20A) 302, 303 and 304

Spare fuses: SP1-SP4

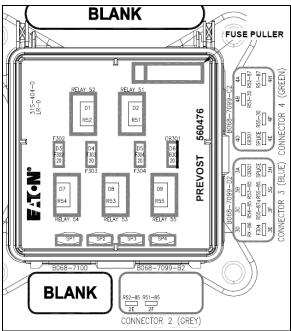


FIGURE 43: VECT

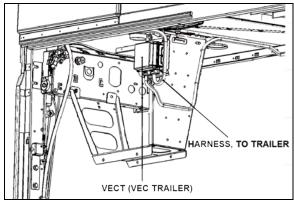


FIGURE 44: VECT (CURB SIDE) ON AIR FILTER BRACKET

SECTION 23b: ACCESSORIES - X3 SERIES

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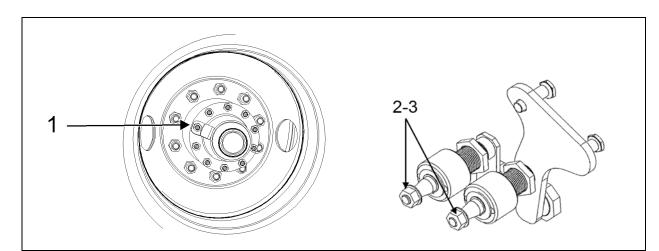
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SECTION CHANGE LOG

	DESCRIPTION	DATE
1	Additional information: sump tank tubing and fill couplings	Dec. 2017
2		
3		
4		
5		
6		

1. TORQUE TABLES



MISCELLANEOUS			
No	DESCRIPTION	TORQUE	
1	Hubodometer mounting bolts	110-165 lb-ft (149-224 Nm)	
2	Wiper arm mounting bolts (first tightening)	9 lb-ft (12 Nm)	
3	Wiper arm mounting bolts (second tightening)	22 lb-ft (30 Nm)	

2. DESCRIPTION OF AUDIO AND VIDEO SYSTEM INSTALLED ON X3-45 COACHES

The rack mounted components are gathered on the audio-video panel which is located in the first driver's side overhead compartment (Figure 1). In addition to the power amplifier, options for AM/FM radio, satellite radio, karaoke, wireless microphone, DVD, scenic view and back-up camera system and GPS Navigation System module may be featured.

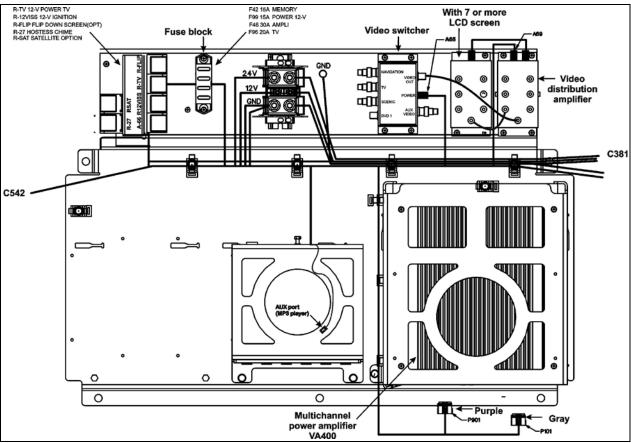


FIGURE 1: AUDIO-VIDEO PANEL

Each service module mounted to the underside of the overhead compartments contains a 40-watt speaker. The speakers in the passenger section are wired in stereo and are powered by the amplifier. A microphone outlet mounted in the driver's area is provided as standard equipment.

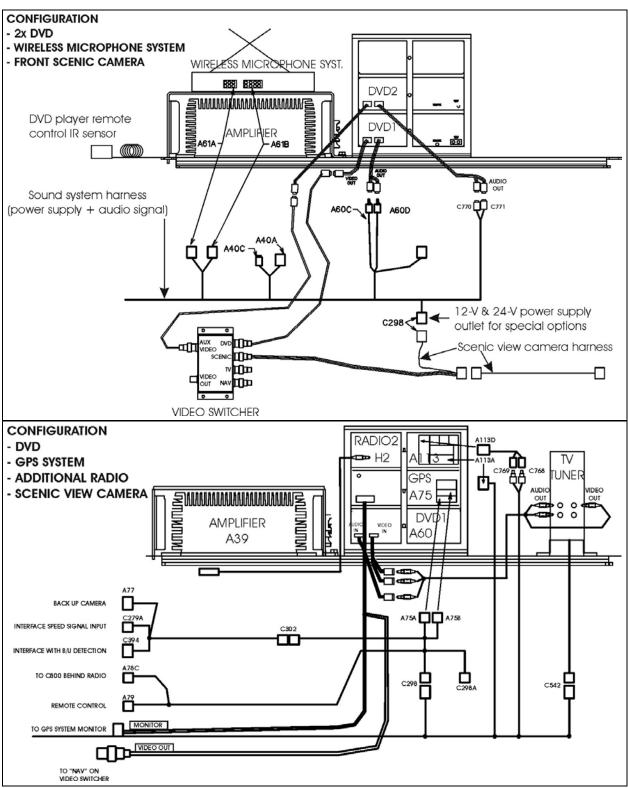


FIGURE 2: AUDIO & VIDEO CONNECTIONS

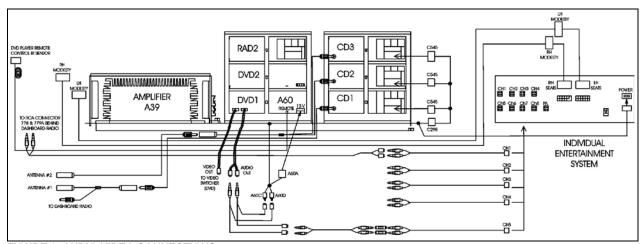


FIGURE 3: AUDIO-VIDEO CONNECTIONS

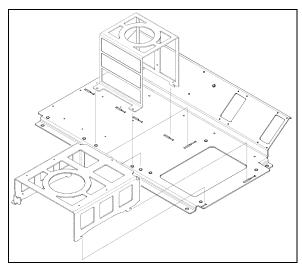


FIGURE 4: RACKS ON AUDIO-VIDEO PANEL 23059

2.1 HOW TO RECEIVE SERVICE FOR YOUR REI AUDIO AND VIDEO PRODUCTS

For assistance in obtaining service for REI products call toll free 877-726-4617 (Continental United States and Canada) between the hours of 7:00 A.M. - 5:00 P.M. CST Monday thru Friday (excluding Holidays).

Prior to calling REI, please have the part number, serial number, VIN number and detailed description of the problem ready to provide to the REI service representative. After providing information to REI, customers will be issued a return authorization number. When the REI service representative provides the return authorization number, they will also give instructions for returning the item. Any discrepancies in following this procedure may cause delays in the process.

24/7 Tech Support

CALL 1-877-726-4617

E-Mail to technical support@radioeng.com

REI Authorized Repair Facilities

REI 6534 L Street Omaha, Nebraska 68117 REI 1376 Bennett Drive, Unit 126 Longwood, Florida 32750

REI products that may be installed in your coach:

MONITOR, LCD 10.4"

MONITOR, COLOR BACK-UP CAMERA

MONITOR, LCD 15.4"

MONITOR, CENTRAL LCD 15.4"

MONITOR, FLIP19"

MONITOR, 16:9 LCD 15.4"

MONITOR, 16:9 CENTRAL LCD 19"

INDIVIDUAL ENTERTAINMENT SYSTEM

AMPLIFIER, 8-CHANNEL

DVD PLAYER

DVD REMOTE CONTROL

CAMERA, COLOR BACK-UP

CAMERA, COLOR PANORAMIC

MICROPHONE, 10" CB TYPE

MICROPHONE, WIRELESS

RECEIVER, WIRELESS MIC 16-CHANNEL

2.2 DASHBOARD AM/FM RADIO



FIGURE 5: DASHBOARD AM/FM RADIO

NOTE

Before attempting to solve an electrical problem on the sound system, refer to the wiring diagrams.

Refer to your vehicle Operator Manual for radio operating instructions.

Removal/Installation

To remove the radio from its location, proceed as follows:

- Place the ignition switch in the "OFF" position.
- Remove the dashboard cover.
- Disconnect the electrical cable connectors from radio and unfasten back plate securing nuts/screws.
- To separate the radio from its support, insert the removal tool #20584494 in the holes found each side of the radio front panel.
- Push the unit through the front dashboard panel.
- Install a new unit by reversing the procedure.

2.3 VSS-05 SOUND SELECTOR



FIGURE 6: VSS-05 SOUND SELECTOR

Removal/Installation

To remove the Sound Selector from its location, proceed as follows:

- * Place the ignition switch in the "OFF" position.
- * Remove the dashboard cover.
- * Disconnect the electrical connectors from unit and unfasten back plate securing nut/screw.
- * To separate the Sound Selector from its support, insert the removal tool #20584494 in the holes found each side of the unit front panel.
- * Push the unit through the front dashboard panel.
- * Install a new unit by reversing the procedure.

The operating instructions are included in your vehicle Operator's Manual.

2.4 VD-404 MOBILE DVD PLAYER



FIGURE 7: VD-404 MOBILE DVD PLAYER

The MOBILE DVD PLAYER is located in the first parcel compartment on the driver's side. Instructions for proper use of this unit are found on your technical publications USB flash drive.

Features:

POWER

Operating voltage: 12-volt DC

COMPATIBILITY

This DVD player can play the following disc formats: DVD, CD, VCD, DVCD, MP3, CD-R, CD-RW

• SYSTEM FUNCTIONS

Video output system: system MULTI, NTSC or PAL switchable.

- 1 L/R audio output
- 1 L/R audio input
- 1 AUX video output
- 1 rear camera video input

3 video outputs with one dedicated selfswitching rear view monitor

• ADDITIONAL VIDEO FEATURES

Multi-angle, multi-view, multi-audio function, multi-level forward and backward motion, play position memory, resume stop and repeat function.

2.5 MULTICHANNEL POWER AMPLIFIER VA400.8

This 400-watt, 6-channels brings an added dimension to your stereo equipment and increases the total output of the system.

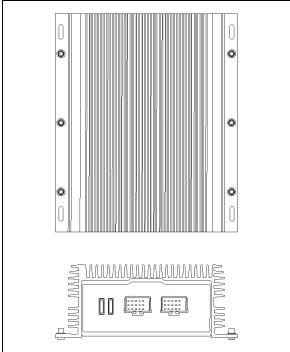


FIGURE 8: MULTICHANNEL POWER AMPLIFIER

For optimum sound quality, adjust the subwoofer crossover filter as shown on figure 9. This adjustment is necessary to balance the subwoofers volume in respect to the other speakers and also to cut high frequencies for a better sound quality.

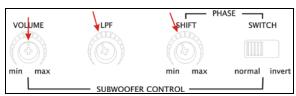


FIGURE 9: CROSSOVER ADJUSTMENT

2.6 SPEAKERS

Each passenger's overhead console mounted to the underside of the overhead compartments contains a 20-watt Dual cone or coaxial 10cm speaker. The speakers in the passenger's section, wired in stereo and arranged in a delta configuration are powered by the amplifier.

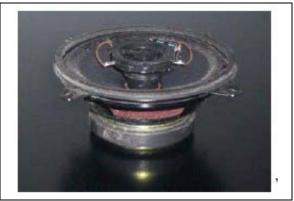


FIGURE 10: 10CM COAXIAL SPEAKER

The vehicle may be equipped with two additional Hi-Fi speakers in the driver's area, mounted one on each side. This arrangement provides the driver with clear stereo sound. Controls for the driver's audio are performed through the dashboard AM/FM radio.

Two specially designed subwoofers may be fixed as an option under a passenger seat with antivibration supports.

2.7 BOOM-TYPE MICROPHONE

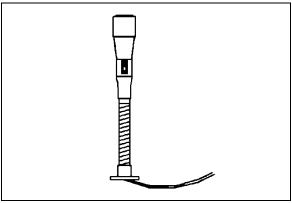


FIGURE 11: BOOM-TYPE MICROPHONE

2.7.1 Removal

- 1. Place the ignition switch in the "OFF" position.
- 2. Remove the mounting screws at mounting flange.
- 3. Disconnect wiring.

2.7.2 Installation

- 1. Reconnect wiring.
- Align mounting flange with holes and install screws.
- 3. Remove spacer block mounting screws.
- Insert spacer block and install mounting screws.
- Place the ignition switch in the "ON" position.

2.8 HANDHELD PRIORITY MICROPHONE

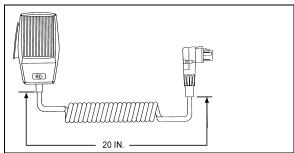


FIGURE 12: HANDHELD PRIORITY MICROPHONE 23216

2.9 WIRELESS MICROPHONE

The system 2000 16 channel wireless microphone, Receiver and Charging Cradle are custom designed units that allow for wireless PA communication from anywhere on the coach. The unit consists of a receiver mounted in the parcel area directly behind the driver, and a rechargeable hand-held microphone and charging unit. Instructions for proper use of the microphone are included in the "REI Operating Manual" which is provided in the technical publications box delivered with the vehicle.

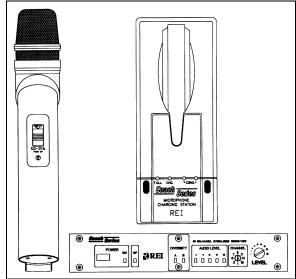


FIGURE 13: WIRELESS MICROPHONE

2.10 TV TUNER

For TV tuner control descriptions, refer to Figure 14.

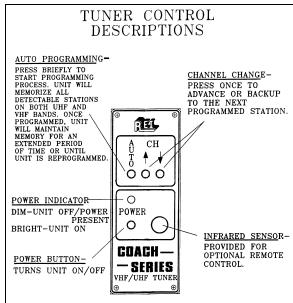


FIGURE 14: TUNER CONTROLS DESCRIPTION

2.11 KARAOKE

The modified Panasonic DVD Player powers up automatically when the video system is activated. The unit can be controlled with the plug-in remote control, or the control head, which has access to the PLAY and STOP commands.

If so equipped, instructions for proper use of the Karaoke system are included in the "Operating Manual" that is provided in the technical publications box delivered with the vehicle.

2.11.1 Karaoke Panasonic Sound System – MOBILE DVD PLAYER DV1500

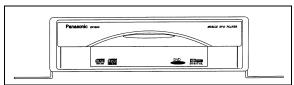


FIGURE 15: PANASONIC DVD PLAYER 1500

2.12 DRIVER'S SPEAKERS

The driver's speakers are mounted one on each side. This arrangement provides the driver with clear stereo sound. Controls for the driver's audio allow selection between the radio and the auxiliary audio (independent of the passenger's speakers) or muting the speakers.

2.13 MONITOR REMOVAL

- 1. Place the ignition switch in the "OFF" position.
- Unfasten the retaining screw located on the monitor R.H. side.
- 3. Slide the monitor to the right to release it from the mounting bracket.

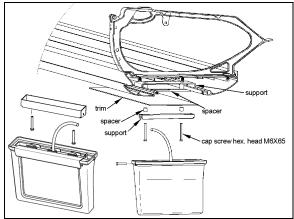


FIGURE 16: MONITOR MOUNTING 2322

2.14 SCENIC VIEWING SYSTEM

The scenic viewing system enables the passengers to view the road ahead of the vehicle. This system is composed of a camera, a dashboard mounted ON/OFF switch and the video switcher located on the audio-video panel (Figs. 1 & 17).

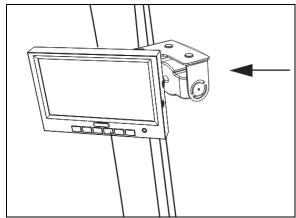


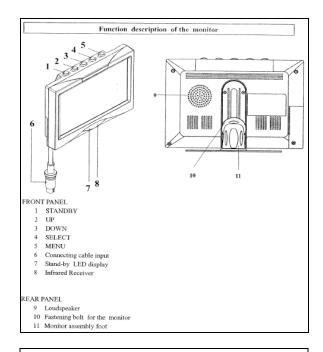
FIGURE 17: SCENIC VIEW CAMERA

2.15 ROOF ANTENNA INSTALLATION

- 1. Find the desired location and drill a hole according to specification.
- To remove dirt and grease, wash edge of hole with alcohol.
- 3. If so equipped, remove foam padding ring from antenna to free the metal surface (foam can produce air bulbs in new rubber seal).
- 4. With SIKA 205, wash the opening edge and the antenna base surface, wait at least two (2) minutes for chemical evaporation.
- 5. Apply new seal SIKA 221 on both, vehicle hole edge and antenna base.
- 6. Fix the antenna in place.
- 7. Remove excess seal and complete a finishing joint all around the antenna base.

3. BACK-UP CAMERA AND MONITOR

An optional back-up camera is available which provides the driver with visual assistance when backing-up. The camera is automatically activated when the transmission is put in reverse gear and the ignition switch is "ON".



BUTTON DESCRIPTION

1) STANDBY: On/Off switch

2) UP: This key has 3 functions

- Increase of the volume during normal operation;
- Modification of the setting within a function e.g. contrast (after calling up the menu);
- By pressing this key when putting in the reverse gear, the distance markings move upwards;

3) DOWN: This key has 3 functions

- Decrease of the volume during normal operation;
- Modification of the setting within a function e.g. contrast (after calling up the menu);
- By pressing this key when putting in the reverse gear, the distance markings move downwards;

4) SELECT: This key has 3 functions

- Selection of the video sources (CA1→ CA2 → AV → CA1). Press less than 1.5 seconds;
- Selection of the functions e.g. picture setting (after calling up the menu);
- Deleting and calling OSD letters of title & time (press longer than 1.5 seconds) during normal operation;

5) MENU: This key has 2 functions

- Activation of the dimmer function (press less than 1.5 seconds) during normal operation;
- Calling up the menu (press longer than 1.5 seconds, four menus can be called up).
 Press the key once again to call up the individual menus;
 - a) PICTURE= Functions for the image setting;
 - b) USER= Selection of the system function;
 - c) TIME= Setting time and date;
 - d) INSTALL= Setting the camera function (e.g. mirror function);

6) BUSH FOR THE MONITOR CABLE OF THE CONNECTION BOX

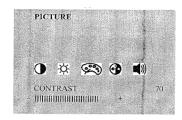
7) STANDBY DISPLAY

8) INFRARED RECEIVER

MONITOR MENU DISPLAY

The monitor (RV59 HD) is equipped with an On-Screen Display (OSD) function which displays date, camera, channel, mirror mode and distance markings. These functions can be selected on MENU. To calling up the menu, press longer than 1.5 seconds. Four menus can be called up. Press the key once again to call up the individual menus.

For calling up the menu PICTURE press the key **MENU** longer than 1.5 seconds. The menu PICTURE appears.





Select the function (e.g. contrast) by pressing the key **SELECT** repeatedly. The setting within the function can be modified with the keys **UP** and **DOWN**.

For calling up the menu USER press the key **MENU** once again. The menu USER appears. Select the function (e.g. SELECTION) by pressing the key **SELECT** repeatedly as necessary. The setting within the function can be modified with the keys **UP** and **DOWN**.

USER	SETTINGS	
LANGUE ENG	ENGLISH/GERMAN (ENG/DEUT)	
SCREEN WIDE	NOR 4:3, picture format 4:3 WIDE, picture format 16:9 FULL, picture format 16:9 middle enlarge	
TITLE ON	TITLE: CAMERA TITLE DISPLAY ON/OFF	
TIME ON	TIME: TIME DISPLAY ON/OFF	

For calling up the menu TIME press the key **MENU** once again. The menu TIME appears. Select the function (e.g. DATE) by pressing the key **SELECT** repeatedly as necessary. The setting within the function can be modified with the keys **UP** and **DOWN**.

TIME		OPERATION
TIME	08:25	Hour-Month adjustable by UP BUTTON
DATE	MAY01	Minute/Date adjustable by DOWN BUTTON
YEAR	2005	Year adjustable by UP/DOWN BUTTON

For calling up the menu INSTALL press the key **MENU** once again. The menu TIME appears. Select the function (e.g. SELECTION) by pressing the key **SELECT** repeatedly as necessary. The setting within the function can be modified with the keys **UP** and **DOWN**.

INSTALL		POSSIBLE SETTINGS:		
REAR	CAM1	Selection of priority camera (CAM1 or CAM2) which is triggered by rear gear.		
CAM1	MIR	Selection of real picture or mirrored picture for camera 1.		
CAM2	NOR	Selection of real picture or mirrored picture for camera 2.		

NOTE 1

The distance mark will appear on the picture of camera which set as MIR (mirrored).

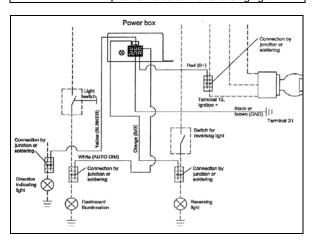
NOTE 2

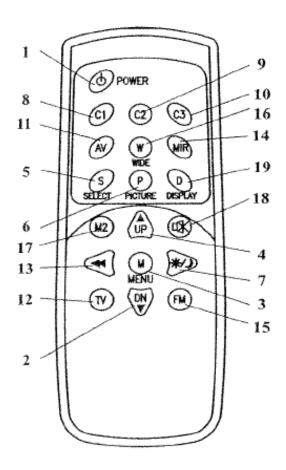
Engaging the reverse gear, only distance mark will appear on the mirrored camera picture without any OSD. At the moment, no keys are available except UP/DOWN key for moving distance bar.

BACK-UP CAMERA MODULE (Power box)

The connection line consists of 6 branch lines as below:

RED	Voltage supply 12-volt to 24-volt (max. 32-volt)		
BLACK/BROWN	Earth cable		
WHITE	Control wire for switching on the dimmer function (night operation)		
YELLOW	Control wire for switching on the side camera. The connection is to be made at the INDICATOR		
ORANGE	Control wire for switching on the reversing camera. The connection is to be made at the reversing light		





No	Key	Description		
1	STANDBY	On/Off switch	Ì	
2	DOWN▼	This key has 3 functions. Decrease of the volume during normal operation. Modification of the setting within a function e. g. brightness (after calling up the menu). By pressing this key when putting in the reverse gear the distance markings move downwards.		
3	MENU	Calling up the menu on the screen. Three menus can be called up: a: PICTURE = Functions for the image setting b: USER = Selection of the system function c: TIME = Setting time and date d: INSTALL = Setting the camera function (e.g. mirror function)	A STATE OF THE PERSON NAMED IN COLUMN 1 IN	
-4	UP A	This key has 3 functions. - Increase the volume during normal operation - Modification of the settings within a function e. g. contrast (after calling up the menu) - By pressing this key when putting in the reverse gear the distance markings move upwards.		
5	SELECT	This key has 2 functions Selection of the video sources (CA1→CA2→AV) Selection of the functions e.g. picture setting (after calling up the menu)		
6	PICTURER	Calls up the functions CONTRAST, BRIGHTNESS etc. directly for the picture setting. Carry out the setting with the key UP or DOWN.		
7	DIMMER	Regulates the brightness to night operation		
8	CI	Selection of the camera 1		
9	C2	Selection of the camera 2		
10	СЗ	Selection of the camera 3 (camera input 3 is not available))		
11	AV	Selection of the video input (RCA)		
12	TV	Not available		
13	SEARCH	Not available		
14	MIRROR	Reversing left and right of picture temporarily		
15	FM	Not available		
16	WIDE	Setting of the screen format NOR/NOR: 4:3, picture format 4:3 WIDE/WEIT, picture format 16:9 FULL/BREIT, picture format 16:9 middle enlarged		
17	MONITOR2	Not available		
18	MUTE	Switches off the tone temporarily		
19	DISPLAY	This key has 2 functions - Deleting or calling OSD letters of Tile & Time temporarily - Leaving the menu		

4. HUB ODOMETER

4.1 DESCRIPTION

An optional wheel hub odometer (Figure 18) may have been installed on the R.H. side of the drive axle. It indicates the total distance in miles or kilometers covered by the coach since it has left the factory, including road testing.

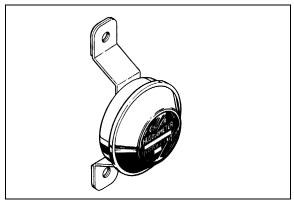


FIGURE 18: HUB ODOMETER

23024

4.2 OPERATION

The hub odometer is calibrated for a specific wheel size (diameter). Wheel rotation causes a mechanism inside the hub odometer to record distance after a predetermined number of rotations. The unit should be serviced at a competent speedometer repair facility.

NOTE

Do not use paint, solvent or thinner on hub odometer face or on plastic hubcaps. Do not weld on hub odometer.

4.3 REMOVAL

To remove the unit, remove the two lock nuts and washers securing it to the wheel hub, and pull the unit off the studs.

4.4 INSTALLATION

Place the hub odometer unit over the wheel hub studs. Replace the lock washers and nuts. Torque stud nuts.

TORQUE: 110-165 lb-ft (149-224 Nm)

5. ELECTRONIC DESTINATION SIGN INSTALLED ON X3-45 COACHES (OPTIONAL)

The optional destination sign is located at upper front of the vehicle. To change the destination, depress the selecting switches until the desired destination appears in the LCD display.

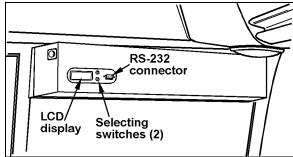


FIGURE 19: DESTINATION SIGN - ELECTRONIC 23123

NOTE

The destination sign must be programmed with a computer connected to the RS-232 connector prior to first use. Follow the instructions on the computer disk to install and run the software.

NOTE

The destination sign is equipped with lights (bulb light or fluorescent) which illuminates automatically when the headlight or fog light switch is activated.

6. SUNSHADES

6.1 WINDSHIELD SUNSHADES

Two electrically-operated sunshades are installed in the driver's area at the top of the windshields. Two control buttons located on the steering wheel and two on the dashboard operate each sunshade individually. Refer to Operator's Manual: "Controls and Instruments" chapter for more information.



CAUTION

The electric sunshades should only be operated electrically. Pulling down manually may damage the mechanism.

6.1.1 End of Stroke Adjustment

The sunshades end positions are pre-adjusted at factory. If an adjustment is required, proceed as follows:

1. Place the ignition key to the ON position.

 Insert a small nail or similar thin object into sunshade adjustment button access hole and press the appropriate sunshade DOWN button simultaneously and hold them until a beeping tone sounds. Release both buttons.

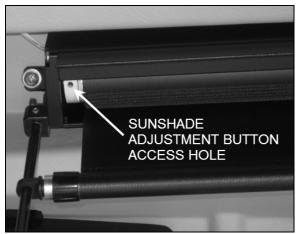


FIGURE 20: DRIVER'S SUNSHADE



FIGURE 21: L.H. SUNSHADE CONTROL BUTTON

- Move the sunshade to the desired lower end of stroke position using the control button (never move sunshade by hand) and then release button.
- Proceed to fine adjustment of lower end position by pressing the DOWN button repeatedly.
- 5. Press the sunshade UP (opposite direction) button to save #1 end position. The confirmation tone will sound.
- Move the sunshade to the desired upper end of stroke position using control button (never move sunshade by hand) and then release button.
- 7. Proceed to fine adjustment of upper end position by pressing the UP button repeatedly.

8. Press the sunshade DOWN (opposite direction) button to save #2 end position. The confirmation tone will sound. The adjustment mode is then deactivated.

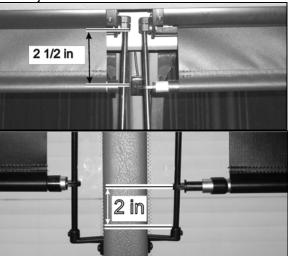


FIGURE 22: FACTORY ADJUSTMENT OF UPPER AND LOWER END POSITION

6.2 PASSENGER SUNSHADES

Manually operated passenger sunshades are factory installed on some vehicles. The sunshades are pulled down and can be locked in the window side moldings at half or full close position.

To release, simply disengage the sunshade from the moldings and release. Spring tension will pull back the sunshade to the full open position.

Correct spring tension is set at the factory and should not need further adjustment.

However, if for any reason a sunshade has to be removed from the vehicle, preloading of the recoil mechanism will be required before reinstallation to ensure that the sunshade returns to the full open position when released.

6.2.1 Preload Adjustment

Using the chart below, preload the sunshade mechanism before installing the sunshade in the window support.

NOTE

When installed, lower the sunshade 6po (15cm) and release. The sunshade should retract freely to the full open position. Readjust preload as needed.

Sunshade Type	Req. Preload	
Std Sunshade	12 turns	
Large WCL Sunshade	12 turns	

7. LAVATORY INSTALLED ON X3-45 COACHES

7.1 DESCRIPTION

The lavatory is located in the rear curb side corner of the coach. It is equipped with a chemical flush toilet, bathroom tissue dispenser, mirror and waste container access.

A movement detector will automatically illuminate a fluorescent light inside the lavatory and two outside occupied signs. One sign is located on the outer wall of the lavatory and another sign is located over the windshield. A telltale light on the dashboard will also illuminate to inform the driver when the lavatory is occupied.

If emergency assistance is required, the lavatory occupant can actuate a buzzer that will sound in driver's area. The buzzer push-button is located just below the toilet flush button.

The lavatory has its own ventilation system that operates only when ignition switch is in the "ON" position.

NOTE

This fan runs constantly when the ignition switch located on the dashboard is in the "ON" position.

Also, a drain hole located on lavatory floor drain water splashed on the floor to the engine compartment R.H. side.

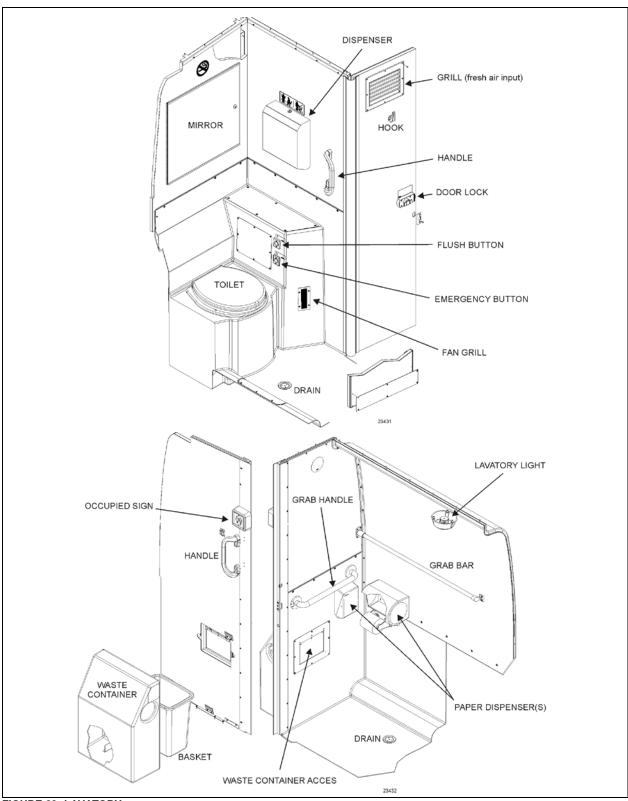


FIGURE 23: LAVATORY

7.2 VENTILATION FAN

7.2.1 Description

The lavatory ventilation fan (Figure 24), mounted in engine compartment, serves two purposes. It exhausts objectionable odors and provides a constant air circulation in the lavatory compartment by heating or cooling the lavatory with the vehicle ambient air. Air flows in the lavatory compartment through a vent grill located on the lavatory door and exhausts through a grill located next to the toilet.

NOTE

This fan runs constantly when the ignition switch located on the dashboard is in the "ON" position.

7.2.2 Maintenance

The frequency of preventive maintenance should be determined according to vehicle mileage and operating conditions. However, it is recommended to check this item every 50,000 miles (80 000 km) or once a year, whichever comes first.

Remove fan and motor assembly. Check for fan housing wheel and motor free operation. When defective motor occurs, new motor must be installed.

7.2.3 Removal and Installation

- 1. Open SRC access door (refer to Section 2 of the Operator's Manual under Exhaust Aftertreatment System Access Door).
- 2. Locate fan assembly and disconnect the fan wiring connector.
- 3. Remove the fan shroud mounting screws and remove the ventilation fan assembly from its location.
- 4. The unit can now be disassembled and the motor and components replaced as necessary.
- 5. Reverse previous steps to reinstall fan assembly on vehicle.

NOTE

Make sure fan shroud seal is in good condition prior to installation, replace as necessary

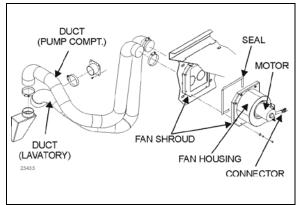


FIGURE 24: VENTILATION FAN INSTALLATION

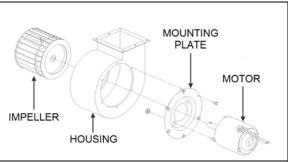


FIGURE 25: FAN ASSEMBLY COMPONENTS

7.3 DOOR LOCK

Lavatory door lock has inside and outside handles, as well as an inside latch to lock door from inside the compartment. If the lock fails to release, the door can be opened from the outside using a special key which is supplied to the driver. Lock assembly can be removed from the door; a thin coat of lubricant on all moving parts will ensure trouble-free operation.

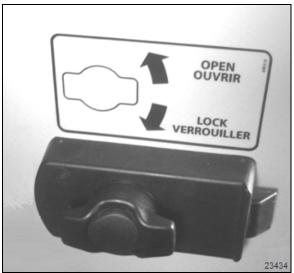


FIGURE 26: DOOR LOCK - FROM INSIDE LAVATORY

7.4 LAVATORY LIGHT & NIGHT-LIGHT

A lavatory LED light with built-in motion detector is installed on lavatory ceiling and will illuminate as soon as door (or occupant) movement is detected. At night, when the ignition switch is set to the ON position, the light will provide dimed illumination inside the lavatory. The light & movement detector can be serviced as a complete assembly by removing the mounting screws holding the unit to the celling.

7.5 EMERGENCY BUTTON

The lavatory emergency buzzer is mounted on the inner curb side wall of lavatory and sounds when the emergency call push-button switch in the lavatory compartment is activated. For specific wiring information, refer to wiring diagrams. To remove the emergency call push-button switch, proceed as follows:

- 1. Remove both Phillips-head screws retaining pushbutton switch plate to wall.
- 2. Remove stainless steel plate located on L.H. side of pushbutton switch.
- 3. Remove switch through this opening, taking care to disconnect electric wires.

7.6 FLUSH PUSH-BUTTON

The flush push-button is mounted on the inner curb side wall of lavatory just over the emergency button. Press on push-button to actuate the pump located in the sump tank.

7.6.1 Flush push button removal and installation

- Remove both Phillips-head screws retaining pushbutton switch plate to wall.
- 2. Remove stainless steel plate located on L.H. side of pushbutton switch.
- Remove pneumatic timer through this opening, taking care to disconnect electric wires.
- Reverse the above procedure to reinstall timer.

7.7 FLUSH PUMP

The submersible-type flush pump is mounted inside an enclosure in the sump tank. The enclosure is provided with a screened side which, serves as a strainer to prevent solid matters from entering the pump.

The pump requires no periodic maintenance other than cleaning of the strainer side using a water jet introduced through the circular cap opening, once the sump tank is completely drained. The pump can run dry periodically without damage. However, for maximum seal life, the run dry periods should be kept to a minimum.



CAUTION

If vehicle is stored for an extended period of time, make sure to clean the strainer as solid matter will tend to pack, and will necessitate replacement of strainer.

7.7.1 Flush Pump Removal

- 1. Drain tank.
- 2. Remove the toilet seat and cover.
- 3. Remove the toilet bowl flange.
- 4. Lift the toilet bowl, disconnect the water hose and remove the bowl & flap.
- 5. Remove the pump enclosure retaining screw and remove (lift-up) the complete assembly from the tank.
- 6. Remove the enclosure cover to access and remove the pump.

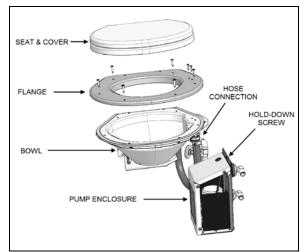


FIGURE 27: SUMP TANK PUMP ACCESS

7.8 SUMP TANK

7.8.1 Sump Tank Filling

Open the sump tank overflow valve (A) and connect a fresh water supply hose to the toilet sump tank fill connection (D). The sump tank is full when water starts flowing through the clear fill process overflow tube (start water level) (C). Close sump tank overflow valve (A) when the tank is full and drain fresh water fill tube using drain valve (B) to avoid ice damage during cold weather operation.

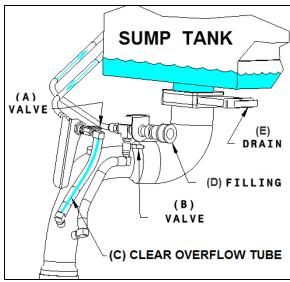
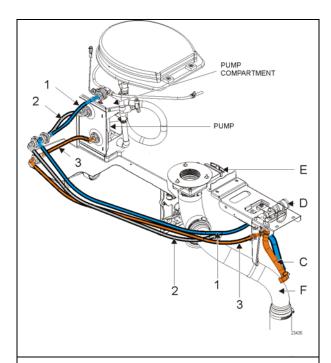


FIGURE 28: SUMP TANK SERVICE VALVES



- 1 fresh water sump tank filler tube
- 2 sump tank overflow
- 3 fill process overflow tube
- C clear fill overflow tube ("full" indicator)
- D sump tank fill connection
- E drain slide valve handle
- F drain pipe

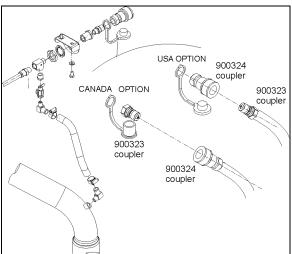


FIGURE 29: SUMP TANK FILL CONNECTION

7.8.2 Sump Tank Draining

When recirculating water in the toilet is soiled, drain sump tank. Pull the drain slide valve handle (E) and allow contents to drain. Remove the access cap and flush tank with clean water. To close, push the slide valve (E) back into closed position.



CAUTION

In cold weather, add 2 gallons (9 liters) of antifreeze (e.g.: ethylene glycol) in the toilet before filling sump tank.



CAUTION

Lavatory tank should be serviced only at suitably equipped stations.

NOTE

It is unlawful to dump sump tank contents in any location other than those designated as such.

When a full draining is required, clean sump tank by repeating the draining and filling operations while leaving the drain cock opened. Close cocks and pour a pack of commercial toilet deodorant (Prevost part #900329) in toilet before adding the antifreeze and starting final filling of sump tank.



WARNING

The toilet deodorant contains products that can be very irritating to skin. Use rubber gloves when handling and then clean toilet seat.



WARNING

Antifreeze must comply with the effective environmental act.



CAUTION

When cold weather is expected and there is no antifreeze in the tank, sump tank must be drained.

NOTE

If there is no antifreeze solution in the tank, there is less risk of freezing if engine is operating due to the heat it produces.

NOTE

New coaches are delivered with the sump and fresh water tanks empty. Fill with water before putting the coach in service.

8. HORN INSTALLATION

The electric and air horns are located in a plastic box under the front step well and are accessible from the front body understructure. Refer to Operator's or Owner's Manual for operation.

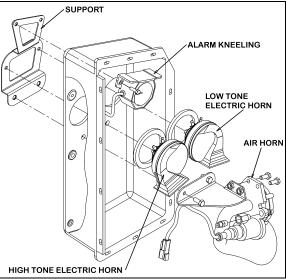


FIGURE 30: ELECTRIC & AIR HORN INSTALLATION 23420

8.1 ELECTRIC OR AIR HORN MAINTENANCE

When needed, the electric or air horn can be serviced or replaced using the following procedure:

- 1. Raise vehicle by the jacking points;
- 2. Unplug the cable connector;
- 3. Disconnect the air tube if applicable;
- 4. Loosen the retaining bolts;
- 5. Service or replace the defective horn;
- 6. Reinstall by reversing procedure.

9. HEADLIGHTS CLEANING SYSTEM

9.1 GENERAL DESCRIPTION

NOTE

When inspecting the headlights cleaning system, check the washer fluid hoses, fittings and connectors to be sure they are properly connected and seal with no restriction to the flow of washer fluid. Check that the washer nozzles are properly aimed.

The headlights cleaning system is independent from the windshield washer system and has its own washer fluid reservoir located in the front electrical and service compartment. However, this system shares the same telltale light than the windshield washer low level sensor (refer to Operator's manual for operation). Each pressing of this switch produces 2 successive 0.7 seconds jets.



CAUTION

Do not operate the headlights washer while the washer fluid reservoir is empty. This may damage the washer fluid pump.

9.2 WASHER FLUID REFILLING

Open the filler neck cap and had regular windshield washer fluid as required. The tank has a capacity of 10 liters (2.6 US gallons). You may use water or windshield washer fluid as well but, during cold weather days, use windshield washer fluid suitable for freezing temperature only.

9.3 WASHER NOZZLES ADJUSTMENT

To avoid waste of washer fluid, assure the fluid jets are properly aimed. Adjust nozzles so they aim as described in figure 32. Align the jet adjustment tool #800377 with the reference line shown on the front view detail. As seen on the side view, position the end of the adjustment tool to a distance of ½" (high beam) and 1" (low beam) from the top of the headlight for proper aiming.

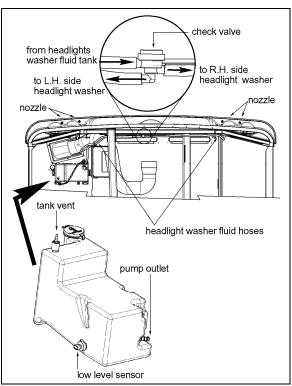


FIGURE 31: HEADLIGHTS CLEANING SYSTEM

23380



CAUTION

Because they are made of plastic, firmly tighten nozzle and bulkhead fittings by hand only.

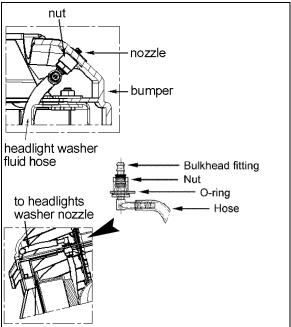


FIGURE 32: TUBING AND FITTINGS

23381

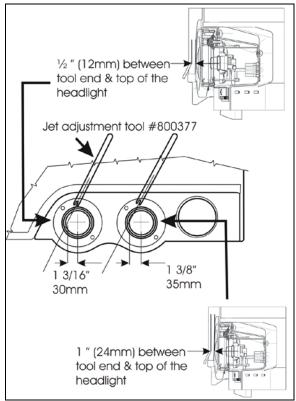


FIGURE 33: WASHER NOZZLES ADJUSTMENT

10. WINDSHIELD WIPERS AND WASHERS

10.1 GENERAL DESCRIPTION

NOTE

When installing a wiper motor, arm or blade, follow recommended procedures to prevent misalignment, binding or malfunction. Check the windshield washer liquid hoses, fittings and connectors to be sure they are properly connected and seal with no restriction to the flow of washer liquid. Check that wiper arms have the proper sweep position and the washer nozzles are aimed so that spray is within the proper wiper pattern.

The windshield wipers are controlled by one electric wiper motor that is accessible for maintenance after removing the appropriate access panel beside the footwell (refer to Figure 36).

Turn the multifunction lever forward to activate windshield wipers (item 2, Figure 34). The first position operates the wipers at low speed and the second position operates the wipers at high

speed. Turning the lever backwards will operate the wipers in the intermittent mode.

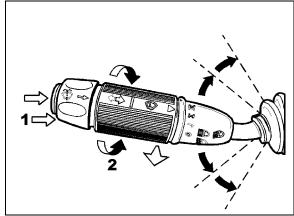


FIGURE 34: MULTIFUNCTION LEVER

23133

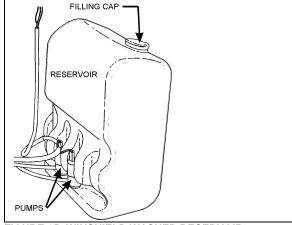


FIGURE 35: WINSHIELD WASHER RESERVOIR

23220

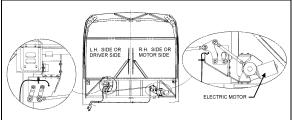


FIGURE 36: WINDSHIELD WIPER INSTALLATION

23287

The windshield washer pumps are electrically operated and are controlled by a washer control ring on the multifunction lever (item 1, Figure 34).

The windshield washer reservoir is located in the front service compartment (Figure 35). This unit pumps the washer liquid to the spray nozzles where it is dispersed across the windshield.

10.2 WIPER ARM

Check operation of the wipers for proper blade sweep and angle.

10.2.1 Wiper Arms Positioning

 Reinstall the wiper arms and position as shown in figure 40. Before positioning the wipers at their final position, tighten the nuts at first.

TORQUE 9 lb-ft (12 Nm)

2. To find the final position of the wiper arms, lift then release the wiper arm so if falls back on the windshield.



CAUTION

Do not attempt to manually move the wiper arms to make wiper blade sweep adjustments as damage to the wiper linkage or motor may occur. If it is necessary to adjust the sweep of blades, remove the arms and make adjustment by positioning the arms using serration on the wiper arm pivot shafts.

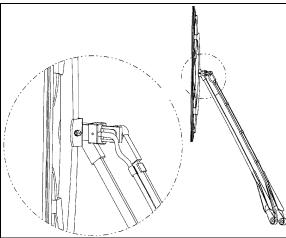


FIGURE 37: WINDSHIELD WIPER (MOTOR SIDE)

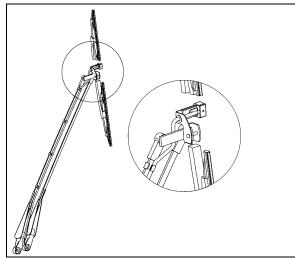


FIGURE 38: WINDSHIELD WIPER (DRIVER SIDE)

3. When the final position is found, tighten wiper arm nuts. Wait 30 minutes and tighten again.

TORQUE 22 lb-ft (30 Nm)

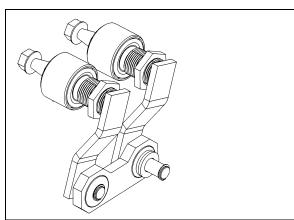


FIGURE 39: DRIVING MECHANISM (DRIVER SIDE) 23284

- 4. Lower the protective cover.
- 5. Connect the windshield washer tubing at the base of the wiper arm.
- 6. Check the adjustment on a wet windshield.

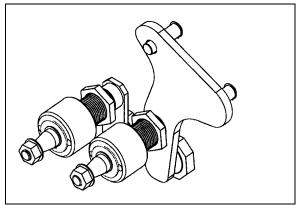


FIGURE 40: DRIVING MECHANISM (MOTOR SIDE) 23285

10.3 WINDSHIELD WIPER MOTOR

10.3.1 Windshield Wiper Motor Replacement

The windshield wiper motor is located at lower front of the vehicle, behind the defroster panel. Refer to Figure 36 for motor location.



WARNING

Park vehicle safely, apply parking brake, stop engine and set battery master switch to the "OFF" position prior to working on the vehicle.

- 1. Remove the Phillips-head screws retaining the defroster panels, and remove panels.
- 2. Disconnect wiring connector from the windshield wiper motor.
- 3. Loosen clamping screw retaining the lever at the end of the motor driving shaft.
- 4. Remove the three bolts holding the motor to the steel plate.
- 5. Remove the windshield wiper motor (Prevost #800328), reverse removal procedure to reinstall.

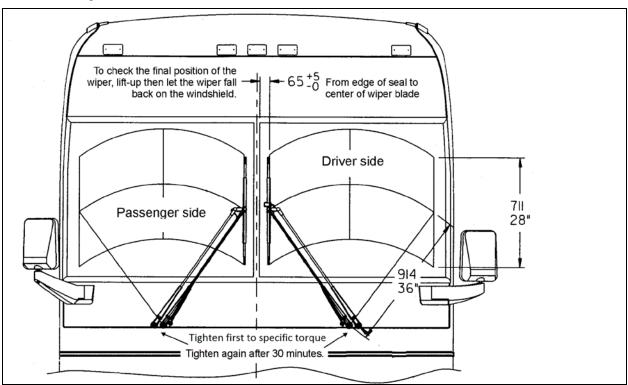


FIGURE 41: WIPER ARMS POSITIONING

23253

10.4 TROUBLESHOOTING

SYMPTOM	PROBABLE CAUSE	REMEDY	
FAIL TO SPRAY WASHER	A. Reservoir empty.	A. Add proper fluid.	
FLUID	B. If below 32°F (0°C), improper washer fluid frozen.	B. Store coach or parts in heated area, then purge system with low-temperature solution.	
	C. Contamination in tubing or nozzles.	C. Remove with compressed air, if severely clogged, replace items.	
D. Tubing damage.		D. Replace section.	
	Tubing bent (kinked) or off one or more connections.	E. Realign tubing and/or refit. Trim end to ensure proper fit or replace.	
INADEQUATE SPRAYING	A. Tubing failure.	A. Replace tubing.	
SLOW OPERATION	A. Improper solution.	A. Replace with proper type solution.	
	B. Jet stream improperly directed.	B. Reposition nozzles.	
	C. Check if valve is stuck in the open position.	C. Remove, clean or replace.	

11. TIRE PRESSURE MONITORING SYSTEM (TPMS)

The optional active tire pressure and temperature monitoring system is a sensing device designed to identify and display tire operating data and activate an alert or warning when pressure or temperature irregularities are detected.

For more information on the operation and troubleshooting of the system, refer to Prevost X3-45 Coaches Operator's Manual, chapters "Controls and Instruments" and "Safety Features and Equipment" sections.

12. AUTOMATIC FIRE SUPPRESSION SYSTEM (AFSS) (OPTIONAL)

This optional system is used to shut down the engine and to extinguish a fire in the engine compartment or in the vicinity of the preheating system if so equipped.

The system operation is fully automatic and does not require assistance from the operator, however if required, the system can be manually activated by the operator at any time.

Refer to Prevost Operator's Manual for system operation and operational sequence (fire).

If more information is needed on the system, please refer to Kidde Dual Spectrum "Operation & Maintenance Manual, found on your Technical Publications USB flash drive.



CAUTION

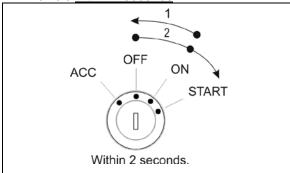
The AFSS extinguisher will not function as intended if oriented incorrectly. Refer to labels on the extinguisher bottle or the "Operation & Maintenance Manual".

12.1 STARTING THE VEHICLE AFTER A FIRE ALARM

The vehicle may be started after a fire alarm without resetting the system. Refer to ignition switch sequence below. This will not reset the system, rather it will instruct the vehicle's multiplex system to ignore vehicle interface outputs from the Protection Panel. This feature is intended to be used only in emergency situations that require the vehicle to be restarted and moved a short distance prior to system reset. It should not be performed if the cause of the fire has not been clearly identified and corrected.

To start the vehicle, perform this ignition switch (key) sequence.

- From the ON position,
- Turn to **OFF**, return to **ON** and **START** vehicle within 2 seconds.



12.2 PERIODIC MAINTENANCE

PRE-TRIP

 Verify that the Protection Panel "SYSTEM OK" lamp is on solid green.

EVERY 3000 MILES OR MONTHLY (whichever comes first)

General

- Verify that neither the protected equipment nor the hazard has changed.
- Verify that no obvious physical damage or condition exists that might prevent system operation.

Protection Panel

 Verify that all warning lamps and the audible alarm are operational by pressing the "TEST/RESET" button.

Manual Activation Switch

 Verify that the tamper seal is intact and access to the switch is unobstructed.

Fire Detectors

- o Optical
 - Verify that the status lamp on the detector face is on solid green.
 - Verify that nothing is blocking the detector's field of view.

 Verify that the windows on the face of the detector are free of excess contamination (dirt, oil, grease, etc.) – if necessary, clean using a water soaked nonabrasive towel.

Linear Thermal

- Verify that there is no obvious physical damage and that the unit is free of excess contamination (dirt, oil, grease, etc)
 if necessary, clean using a water soaked non-abrasive towel.
- Verify that mounting is secure and taught.

Electrical Harness

 Verify that electrical connectors and electrical wiring have no visible damage and all connectors are securely seated.

Extinguisher & Distribution System

- Verify that the extinguisher pressure gauge pointer is in the green arc at room temperature.
- Verify that distribution piping and nozzles are intact and unobstructed and that nozzle blowoff caps are in place.

EVERY 18000 MILES OR SEMI-ANNUALLY (whichever comes first)

- Perform a comprehensive fire system test using a Kidde Dual Spectrum System Test Set (Optical Test Kit P/N 420871-2).
- Service the extinguisher in accordance with KDS Document 160296, "KDS Pre-Engineered Fire Suppression System: Installation, Operation and Maintenance Manual".



MAINTENANCE

EVERY SIX YEARS

Have the fire extinguisher rebuilt by a qualified fire protection equipment company familiar with Kidde Dual Spectrum equipment and in accordance with KDS Document 160296, "KDS Pre-Engineered Fire Suppression System: Installation, Operation and Maintenance Manual". Rebuilt shall include actuator, O-ring seals and dry chemical replacement.



MAINTENANCE

EVERY TWELVE YEARS

Have the Extinguisher cylinder hydrostatically tested by a qualified fire protection equipment company familiar with Kidde Dual Spectrum equipment and in accordance with KDS Document 160296, "KDS Pre-Engineered Fire Suppression System: Installation, Operation and Maintenance Manual".

13. ELECTRIC BRAKE CONTROL SYSTEM FOR TRAILER

This optional feature is used to control the braking system of a trailer equipped with electric brakes. This system includes connector A40, a RV type trailer connector already installed on the trailer hitch, the VECT (Vehicle Electric Center Trailer) and the necessary harnesses.

On the vehicles equipped with this feature, the VECR fuses F117 & F119 are replaced by CB117 (20 Amp) & CB119 (30 Amp).

13.1 A40 CONNECTOR

A40 connector is located in the front electrical and service compartment (aka front junction box). This connector is used to connect a brake controller.



FIGURE 42: A40 CONNECTOR

Four circuits:

1) black 12V power (from ignition)

2) white ground

3) red input: 12V brake application signal from VECT (coach brake lights)

4) blue output: brake application signal to the trailer

13.2 7-BLADE RV/TRAILER CONNECTOR

Seven circuits:

1) white ground

2) blue output: brake application signal

to the trailer

3) brown taillights

4) black 12V supply for trailer

accessories

5) yellow left turn signal

6) green right turn signal

7) purple backup lights

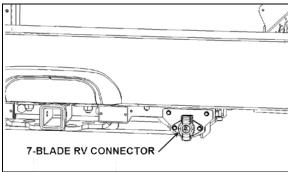


FIGURE 43: 7-BLADE TRAILER/RV CONNECTOR ON TRAILER HITCH

13.3 VECT

The VECT includes the following components:

Relay 51

Relay 52

Relay 53

Relay 54

Relay 55

CB301, 20 Amp

Fuse 302, 20 Amp

Fuse 303, 20 Amp

Fuse 304, 20 Amp

Spare fuses: SP1-SP4



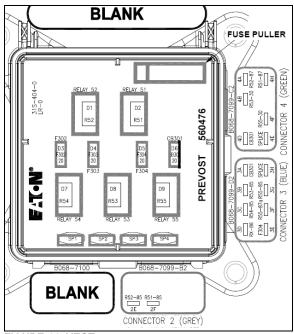


FIGURE 44: VECT