

Occupant Belt Replacement Instructions – PAGE 1

Follow the steps below to replace a damaged or non-functioning occupant belt in the 2096 back cushion.



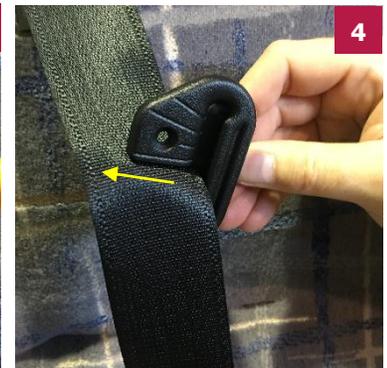
1 Remove nut and washer to remove seat cushion with 1/2" drive socket wrench.



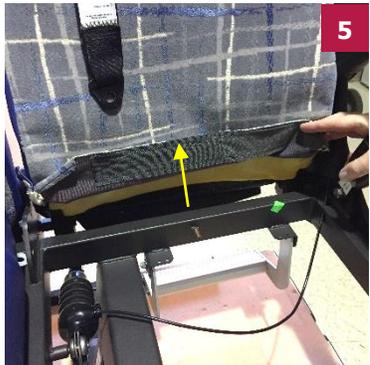
2 Remove belt end from the seat structure with a 5/8" socket wrench and 5/8" open end wrench.



3 Remove two cross recess (Phillips) screws from the belt guide on the back cushion.



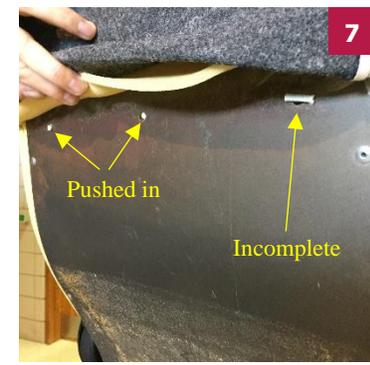
4 Remove the guide by bunching the belt to one side and sliding it through the vertical slot.



5 Separate the front cover **Velcro**® from the back carpet at the bottom of the back cushion upholstery.



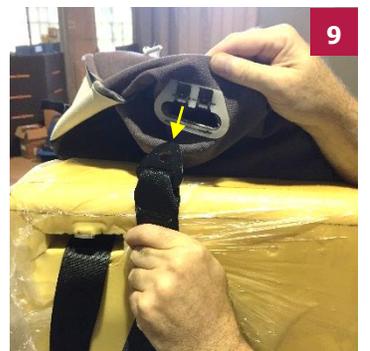
6 Pull the upholstery up the back from the bottom, like your pulling off a sock inside out.



7 Lift upholstery and foam backer high enough to access pull tabs. Pull the tabs out, turn 90° and push into hole. *Pressure on the front of the foam will create enough slack to rotate pull tabs.*



8 Remove the pull tabs out of the holes on the front side of the foam cushion.



9 Lift the upholstery above the belt guide area and slide the belt end through the belt retainer (from the outside to the inside of the upholstery).



10 Mark two, 4" vertical lines from the bottom sides of belt openings in the foam.



11 Cut through the foam down the lines with a sharp, (snap blade-retractable) utility knife.



12 Pull the top of the cut foam down to access the belt housing. **(Continued – See Page 2)**

Occupant Belt Replacement Instructions – PAGE 2

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13
Locate the upper belt housing bolt head through the back foam and cut a small X at the location.



14
Remove the belt housing bolt with a 17 mm socket wrench.



15
Remove belt housing retaining tab from the metal plate slot in the back by lifting, up and out.



16
Through the front opening loosen the belt roller guide with a 3/16" hex (Allen) and a 7/16" open end wrench.



17
Hold onto the nut and slide the belt off the roller guide. (The belt assembly is now free from the seat.)



18
REPLACEMENT...
Slide new belt over roller guide.



19
Reattach the roller guide with a 3/16" hex (Allen) and a 7/16" open end wrench.



20
Add the new belt assembly into the opening. Hook retaining tab into the slot in the metal plate on the back. Yellow areas illustrated, face to face. **Maintain vertical orientation of belt assembly so belt does not malfunction.**



21
Reattach the belt housing bolt with a 17 mm socket wrench.



22
Feed the belt completely through the belt retainer (from the inside to the outside of the upholstery).



23
Add a horizontal strip of 2" clear packaging tape across the upper cut lines of the foam



24
Pull the upholstery back down over the foam by sliding it down like a sock. **(Continued – See Page 3)**

Occupant Belt Replacement Instructions – PAGE 3

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25 Insert a Pull Tab Tool through each opening in the back one at a time.



26 Retract the pull tab through each opening with the pull tab end in a horizontal orientation at the end of the tool.



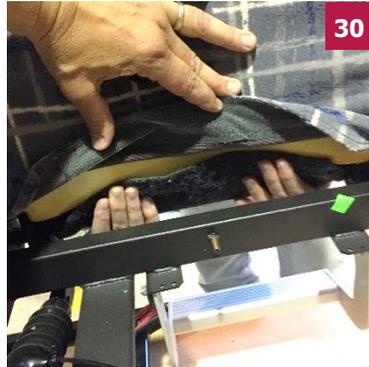
27 Push in the foam on the front and retract the pull tab through the steel back panel hole and rotate 90°. Repeat for all three pull tabs.



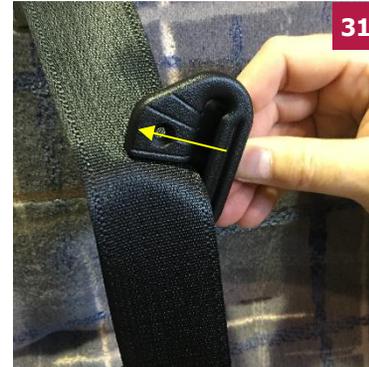
28 Pull the upholstery down to the armrest level and add spray glue on the lower portion of the back panel.



29 Pull the upholstery down the rest of the way and reattach **Velcro**® tabs at each corner.



30 Pull back carpet down under and around bottom of the back and attach **Velcro** to carpet material.



31 Reinsert belt guide over the belt.



32 Reinsert the belt guide into the upholstery opening so that the upper tab is behind the upholstery.



33 Replace belt guide screws with cross recess (Phillips) screwdriver.



34 Reattached the belt end to the seat structure with a 5/8" socket wrench and 5/8" open end wrench.



35 Reattach nut and washer to replace seat cushion with 1/2" socket wrench.