

## 12 | Assembly of compressor

### 13 Installation of all shut-off valves and blind flanges

#### Position in parts list

Parts list position: 2060, 2070, 232

Tools: Spanner SW 17, allen key 6 mm

#### Working course



INFO

Observe tightening torques!

Use screws of correct length for the installation of the intermediate flanges!

230, 210

2060

233, 232,  
231

- Put in the suction filter with the gasket
- Install the shut-off valves (on the discharge and suction side) with gaskets and screws
- Install the blind flange with O-ring and screws
- Tighten all screws

